



# Black Cat Blades Ltd.

Black Cat Replacement Parts For  
Volvo/Michigan® Equipment  
Bulldozers

Model/ Part Number	Blade Position	Qty Req	Blade Type	. . . . Dimensions . . . .			Total Holes	. . . . Bolts . . . .			. . . . Hole Spacing . . . .					. . . Weight . . .	
				Thick	Width	Length		Qty	Dia x Len	End to 1	1st to 2	2nd to 3	3rd to 4	Lbs	Kg		
<b>75-A</b>																	
Serial Number: <u>87" DOZER</u>																	
552364	Center	1		0.750	8.000	60.000	10	10	0.750 x 3.25								
552367	Level Cut End Bit LH/RH	2		1.000	8.000	13.375	3	3	0.750 x 3.25								
<b>125-A</b>																	
Serial Number: <u>99" DOZER</u>																	
552365	Center	1		0.875	8.000	72.000	12	12	0.750 x 3.25								
552367	Level Cut End Bit LH/RH	2		1.000	8.000	13.375	3	3	0.750 x 3.25								
<b>175-A</b>																	
Serial Number: <u>105" DOZER</u>																	
552366	Center	1		1.000	8.000	78.000	13	13	0.750 x 3.25								
552367	Level Cut End Bit LH/RH	2		1.000	8.000	13.375	3	3	0.750 x 3.25								
<b>175-A</b>																	
Serial Number: <u>111" DOZER</u>																	
521788	Center	1		1.000	8.000	84.000	14	14	0.750 x 3.25								
552367	Level Cut End Bit LH/RH	2		1.000	8.000	13.375	3	3	0.750 x 3.25								
<b>180 Angle</b>																	
Serial Number: <u>171" DOZER</u>																	
533256	Center	1		0.750	10.000	130.625	22	22	0.875 x 3.5								
533120	Level Cut End Bit RH	1	EBLC	1.375	10.000	20.000	8	4	0.875 x 3.5	1.56	4.00	4.00	66.00	29.94			
								4	0.875 x 3.5	1.56	4.00	4.00	...2nd Row				
533119	Level Cut End Bit LH	1	EBLC	1.375	10.000	20.000	8	4	0.875 x 3.5	1.56	4.00	4.00	78.00	35.38			
								4	0.875 x 3.5	1.56	4.00	4.00	...2nd Row				
<b>180 Coal Dozer</b>																	
Serial Number: <u>149" DOZER</u>																	
533983	Center	1		0.750	10.000	84.000	14	14	0.875 x 3.5								
533985	Angled end RH	1	DB//	0.750	10.000	32.438	8		0.875 x 3.5								
533984	Angled end LH	1	DB\\	0.750	10.000	32.438	8	8	0.875 x 3.5								
<b>180 Multi-purpose</b>																	
Serial Number: <u>140.5" DOZER</u>																	
563401	Center RH	1		0.875	8.000	55.500	10		0.750								
563400	Center LH	1		0.875	8.000	55.500	10		0.750								
563397	Level Cut End Bit RH	1		1.000	8.000	14.625	6		0.750								
563396	Level Cut End Bit LH	1		1.000	8.000	14.625	6		0.750								
<b>180 Straight</b>																	
Serial Number: <u>141" DOZER</u>																	
560364	Center	1		1.000	10.000	94.875	16	16	0.875 x 3								
533120	Level Cut End Bit RH	1	EBLC	1.375	10.000	20.000	8	4	0.875 x 3	1.56	4.00	4.00	66.00	29.94			
								4	0.875 x 3.5	1.56	4.00	4.00	...2nd Row				
533119	Level Cut End Bit LH	1	EBLC	1.375	10.000	20.000	8	4	0.875 x 3	1.56	4.00	4.00	78.00	35.38			
								4	0.875 x 3.5	1.56	4.00	4.00	...2nd Row				
<b>180 Full-U</b>																	
Serial Number: <u>145" DOZER</u>																	
548812	Center	1		0.750	10.000	69.875	12		0.875 x 3.5								
548813	Center RH	1		0.750	10.000	22.438	3		0.875 x 3.5								
560210	Center LH	1		0.750	10.000	22.438	3		0.875 x 3.5								
548814	Level Cut End Bit RH	1		0.750	10.000	16.500	4		0.875 x 3.5								

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Black Cat Replacement Parts For  
Volvo/Michigan® Equipment  
Bulldozers

Model/ Part Number	Blade Position	Qty Req	Blade Type	. . . . Dimensions . . . .			Total Holes	. . . . Bolts . . . .			. . . . Hole Spacing . . . .				. . . . Weight . . .	
				Thick	Width	Length		Qty	Dia x Len	End to 1	1st to 2	2nd to 3	Lbs	Kg		

560211	Level Cut End Bit LH	1		0.750	10.000	16.500	4	0.875 x 3.5								
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## 180III Modified U

Serial Number: 145" DOZER

548812	Center	1		0.750	10.000	69.875	12	0.875 x 3.5								
560245	Center RH	1		0.750	10.000	22.375	3	0.875 x 3.5								
560246	Center LH	1		0.750	10.000	22.375	3	0.875 x 3.5								
560243	Level Cut End Bit RH	1		0.750	10.000	16.500	4	0.875 x 3.5								
560244	Level Cut End Bit LH	1		0.750	10.000	16.500	4	0.875 x 3.5								

## 180TD-1 Straight

Serial Number: 138.5" DOZER

516029	Center	1		0.750	8.000	48.500	8	0.875 x 3.5								
516030	End	2		0.750	8.000	22.188	4	0.875 x 3.5								
516031	Level Cut End Bit RH	1		1.000	8.000	22.500	5	0.875 x 3.5								
516032	Level Cut End Bit LH	1		1.000	8.000	22.500	5	0.875 x 3.5								

## 180TD-1 Straight

Serial Number: 118" DOZER

580102	Center	1		0.750	8.000	74.875	13	0.875 x 3.5								
580103	Level Cut End Bit LH/RH	2		1.000	8.000	20.875	5	0.875 x 3.5								
513800	Level Cut End Bit LH/RH for Extended D	2		1.000	8.000	26.875	5	0.875 x 3.5								
517246	Center	1		0.750	10.000	74.875	13	0.875 x 3.5								
518366	Level Cut End Bit RH	1		1.000	10.000	21.578	5	0.875 x 3.5								
518367	Level Cut End Bit LH	1		1.000	10.000	21.578	5	0.875 x 3.5								

## 180TD-1 Straight

Serial Number: 121" DOZER

580353	Center	1		0.750	8.000	77.875	13	0.875 x 3.5								
580103	Level Cut End Bit LH/RH	2		1.000	8.000	20.875	5	0.875 x 3.5								
513800	Level Cut End Bit LH/RH for Extended D	2		1.000	8.000	26.875	5	0.875 x 3.5								
517245	Center	1		0.750	10.000	77.875	13	0.875 x 3.5								
518366	Level Cut End Bit RH	1		1.000	10.000	21.578	5	0.875 x 3.5								
518367	Level Cut End Bit LH	1		1.000	10.000	21.578	5	0.875 x 3.5								

## 180TD-2 Straight

Serial Number: 132" DOZER

535927	Center	1		0.750	10.000	105.875	18	0.875 x 3.5								
521351	Level Cut End Bit RH	1		1.000	10.000	13.063	4	0.875 x 3.5								
521352	Level Cut End Bit LH	1		1.000	10.000	13.063	4	0.875 x 3.5								
526050	Hot Cup End Bit RH	1					4	0.875 x 3.5								
526051	Hot Cup End Bit LH	1					4	0.875 x 3.5								

## 280 Angle

Serial Number: 183" DOZER

535925	Center	1		1.000	10.000	142.625	24	0.875 x 3.5								
533120	Level Cut End Bit RH	1	EBLC	1.375	10.000	20.000	8	4	0.875 x 3.5	1.56	4.00	4.00	66.00	29.94		
								4	0.875 x 3.5	1.56	4.00	4.00	...2nd Row			
533119	Level Cut End Bit LH	1	EBLC	1.375	10.000	20.000	8	4	0.875 x 3.5	1.56	4.00	4.00	78.00	35.38		
								4	0.875 x 3.5	1.56	4.00	4.00	...2nd Row			
543614	Level Cut End Bit LH/RH for Extended D	1		1.000	10.000	24.500	4	0.875 x 3.5								

## 280 Coal Dozer

Serial Number: 183" DOZER

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## Black Cat Replacement Parts For Volvo/Michigan® Equipment Bulldozers

Model/ Part Number	Blade Position	Qty Req	Blade Type	. . . . Dimensions . . . .			Total Holes	. . . . Bolts . . . .			. . . . Hole Spacing . . . .			. . . . Weight . . .	
				Thick	Width	Length		Qty	Dia x Len	End to 1	1st to 2	2nd to 3	Lbs	Kg	
509860	Center	1		1.000	10.000	86.375	14		0.875 x 3.5						
509858	Angled end RH	1	DB//	1.000	10.000	48.125	7		0.875 x 3.5						
509859	Angled end LH	1	DB\\	1.000	10.000	48.125	7		0.875 x 3.5						

### 280 Coal Dozer

Serial Number: 198" DOZER

531902	Center	1		1.000	10.000	95.375	16		0.875 x 3.5						
531903	Angled end RH	1	DB//	1.000	10.000	51.500	8		0.875 x 3.5						
531904	Angled end LH	1	DB\\	1.000	10.000	51.500	8		0.875 x 3.5						

### 280 Straight

Serial Number: 198" DOZER

539324	Center	1		1.000	10.000	106.250	18		0.875 x 3.5						
533120	Level Cut End Bit RH	1	EBLC	1.375	10.000	20.000	8	4	0.875 x 3.5	1.56	4.00	4.00	66.00	29.94	
								4	0.875 x 3.5	1.56	4.00	4.00			...2nd Row
533119	Level Cut End Bit LH	1	EBLC	1.375	10.000	20.000	8	4	0.875 x 3.5	1.56	4.00	4.00	78.00	35.38	
								4	0.875 x 3.5	1.56	4.00	4.00			...2nd Row

### 280 Full-U

Serial Number: 170" DOZER

546123	Center	1	DB	1.000	10.000	71.875	12	12	0.875 x 3.5	2.94	6.00	6.00	185.00	83.91	
546140	Angled end RH	1	DB//	1.000	10.000	29.250	5	5	0.875 x 3.5	4.34	6.00	6.00	77.00	34.93	
546141	Angled end LH	1	DB\\	1.000	10.000	29.250	5	5	0.875 x 3.5	4.34	6.00	6.00	77.00	34.93	
546142	Level Cut End Bit RH	1	EBLC	1.000	10.000	19.500	6	3	0.875 x 3.5	5.00	3.00	3.00			
								3	0.875 x 3.5	5.88	3.00	3.00			...2nd Row
546143	Level Cut End Bit LH	1	EBLC	1.000	10.000	19.500	6	3	0.875 x 3.5	5.00	3.00	3.00			
								3	0.875 x 3.5	5.88	3.00	3.00			...2nd Row

### 280 Full-U

Serial Number: 200" DOZER

543680	Center	1		1.000	10.000	73.000	12		0.875 x 3.5						
543681	Angled end RH	1	DB//	1.000	10.000	42.938	7		0.875 x 3.5						
543682	Angled end LH	1	DB\\	1.000	10.000	42.938	7		0.875 x 3.5						
533120	Level Cut End Bit RH	1	EBLC	1.375	10.000	20.000	8	4	0.875 x 3.5	1.56	4.00	4.00	66.00	29.94	
								4	0.875 x 3.5	1.56	4.00	4.00			...2nd Row
533119	Level Cut End Bit LH	1	EBLC	1.375	10.000	20.000	8	4	0.875 x 3.5	1.56	4.00	4.00	78.00	35.38	
								4	0.875 x 3.5	1.56	4.00	4.00			...2nd Row

### 280 Modified U

Serial Number: 170" DOZER

546123	Center	1	DB	1.000	10.000	71.875	12	12	0.875 x 3.5	2.94	6.00	6.00	185.00	83.91	
560267	Angled end RH	1	DB//	1.000	10.000	32.625	5	5	0.875 x 3.5	4.31	6.00	6.00	87.00	39.46	
560268	Angled end LH	1	DB\\	1.000	10.000	32.625	5	5	0.875 x 3.5	4.31	6.00	6.00	87.00	39.46	
560269	Level Cut End Bit RH	1	EBLC	1.000	10.000	16.000	6	3	0.875 x 3.5	5.00	3.00	3.00	42.00	19.05	
								3	0.875 x 3.5	5.00	3.00	3.00			...2nd Row
560270	Level Cut End Bit LH	1	EBLC	1.000	10.000	16.000	6	3	0.875 x 3.5	5.00	3.00	3.00	42.00	19.05	
								3	0.875 x 3.5	5.00	3.00	3.00			...2nd Row

### 280III 280B Coal Dozer

Serial Number: 203.5" DOZER

1546293	Center	1		1.000	10.000	115.406	18		0.875 x 3.5						
1546295	Angled end RH	1	DB//	1.000	10.000	43.813	7		0.875 x 3.5						
1546294	Angled end LH	1	DB\\	1.000	10.000	43.813	7		0.875 x 3.5						

### 280III Straight

Serial Number: 160" DOZER

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Model/ Part Number	Blade Position	Qty Req	Blade Type	. . . . Dimensions . . . .			Total Holes	. . . . Bolts . . . .			. . . . Hole Spacing . . . .			. . . . Weight . . .	
				Thick	Width	Length		Qty	Dia x Len	End to 1	1st to 2	2nd to 3	Lbs	Kg	
560696	Center	1	DB	1.000	10.000	120.000	20	20	0.875 x 3.5	3.00	6.00	6.00	307.00	139.25	
533120	Level Cut End Bit RH	1	EBLC	1.375	10.000	20.000	8	4	0.875 x 3.5	1.56	4.00	4.00	66.00	29.94	
								4	0.875 x 3.5	1.56	4.00	4.00	...2nd Row		
533119	Level Cut End Bit LH	1	EBLC	1.375	10.000	20.000	8	4	0.875 x 3.5	1.56	4.00	4.00	78.00	35.38	
								4	0.875 x 3.5	1.56	4.00	4.00	...2nd Row		
2552392	Heavy Duty Center	1		2.000	12.000	120.000	20		0.875 x 3.5						
2552391	Heavy Duty Level Cut End Bit RH	1		2.500	12.000	20.000	8		0.875 x 3.5						
2552393	Heavy Duty Level Cut End Bit LH	1		2.500	12.000	20.000	8		0.875 x 3.5						

### 280TD Straight

Serial Number: 150.5" DOZER

535926	Center	1		1.000	10.000	122.375	20		0.875 x 3.5					
513598	Level Cut End Bit RH	1		1.250	10.000	13.938	4		0.875 x 3.5					
513599	Level Cut End Bit LH	1		1.250	10.000	13.938	4		0.875 x 3.5					
526052	Hot Cup End Bit RH	1					4		0.875 x 3.5					
526053	Hot Cup End Bit LH	1					4		0.875 x 3.5					

### 380 380B Coal Dozer

Serial Number: 179" DOZER

537553	Center	1		1.000	10.000	69.125	11		0.875 x 3.5					
537554	Angled end RH	1	DB//	1.000	10.000	54.625	9		0.875 x 3.5					
537555	Angled end LH	1	DB\\	1.000	10.000	54.625	9		0.875 x 3.5					

### 380 380B Coal Dozer

Serial Number: 222.5" DOZER

530811	Center	1		1.000	10.000	94.625	16		0.875 x 3.5					
530813	Angled end RH	1	DB//	1.000	10.000	63.750	10		0.875 x 3.5					
530812	Angled end LH	1	DB\\	1.000	10.000	63.750	10		0.875 x 3.5					

### 380 380B Coal Dozer

Serial Number: 245.5" DOZER

531762	Center	1		1.000	10.000	103.125	17		0.875 x 3.5					
531763	Angled end RH	1	DB//	1.000	10.000	71.125	12		0.875 x 3.5					
531764	Angled end LH	1	DB\\	1.000	10.000	71.125	12		0.875 x 3.5					

### 380 380B Coal Dozer

Serial Number: 255" DOZER

1546234	Center	1	DB	1.000	10.000	137.000	23	23	0.875 x 3.5	2.50	6.00	6.00	351.00	159.21
1546232	Angled end RH	1	DB//	1.000	10.000	58.813	9	9	0.875 x 3.5	5.41	6.00	6.00	151.00	68.49
1546233	Angled end LH	1	DB\\	1.000	10.000	58.813	9	9	0.875 x 3.5	5.41	6.00	6.00	151.00	68.49

### 380 380B Coal Dozer

Serial Number: 255" DOZER

2552817	Center	1	DB	1.000	10.000	137.000	23	23	1.000 x 3.5	2.50	6.00	6.00	351.00	159.21
2552818	Angled end RH	1	DB//	1.000	10.000	58.813	9	9	1.000 x 3.5	5.41	6.00	6.00	151.00	68.49
2552816	Angled end LH	1	DB\\	1.000	10.000	58.813	9	9	1.000 x 3.5	5.41	6.00	6.00	151.00	68.49

### 380 380B Coal Dozer

Serial Number: 279.5" DOZER

1546234	Center	1	DB	1.000	10.000	137.000	23	23	0.875 x 3.5	2.50	6.00	6.00	351.00	159.21
531763	Angled end RH	1	DB//	1.000	10.000	71.125	12		0.875 x 3.5					
531764	Angled end LH	1	DB\\	1.000	10.000	71.125	12		0.875 x 3.5					

### 380 380B Coal Dozer

Serial Number: 265.5" DOZER

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Model/ Part Number	Blade Position	Qty Blade Req Type	. . . Dimensions . . .			Total Holes	. . . Bolts . . .			. . . Hole Spacing . . .			. . . Weight . . .	
			Thick	Width	Length		Qty	Dia x Len	End to 1	1st to 2	2nd to 3	Lbs	Kg	
961650	Center	1	1.000	10.000	139.750	23		0.875 x 3.5				396.00	179.62	
961651	Angled end RH	1	1.000	10.000	37.750	6		0.875 x 3.5						
961671	Angled end LH	1	1.000	10.000	37.750	6		0.875 x 3.5						
961652	Angled end RH	1	1.000	10.000	25.000	4		0.875 x 3.5						
961672	Angled end LH	1	1.000	10.000	25.000	4		0.875 x 3.5						

### 380 Extended Dozer

Serial Number: 198" DOZER

535925	Center	1	1.000	10.000	142.625	24		0.875 x 3.5					
534080	Angled end RH	1 DB//	1.000	10.000	27.625	4		0.875 x 3.5					
534081	Angled end LH	1 DB\\	1.000	10.000	27.625	4		0.875 x 3.5					

### 380 Straight

Serial Number: 148.5" DOZER

588443	Center	1	1.000	10.000	128.188	21		0.875 x 3.5					
533120	Level Cut End Bit RH	1 EBLC	1.375	10.000	20.000	8	4	0.875 x 3.5	1.56	4.00	4.00	66.00	29.94
							4	0.875 x 3.5	1.56	4.00	4.00	...2nd Row	
533119	Level Cut End Bit LH	1 EBLC	1.375	10.000	20.000	8	4	0.875 x 3.5	1.56	4.00	4.00	78.00	35.38
							4	0.875 x 3.5	1.56	4.00	4.00	...2nd Row	

### 380 Straight

Serial Number: 196" DOZER

1505870	Center	2 DB	1.000	10.000	77.750	13	13	0.875 x 3.5	2.88	6.00	6.00	189.00	85.73
533120	Level Cut End Bit RH	1 EBLC	1.375	10.000	20.000	8	4	0.875 x 3.5	1.56	4.00	4.00	66.00	29.94
							4	0.875 x 3.5	1.56	4.00	4.00	...2nd Row	
533119	Level Cut End Bit LH	1 EBLC	1.375	10.000	20.000	8	4	0.875 x 3.5	1.56	4.00	4.00	78.00	35.38
							4	0.875 x 3.5	1.56	4.00	4.00	...2nd Row	

### 380B Straight

Serial Number: 196" DOZER

2553040	Center	2 DB	1.000	10.000	77.750	13		1.000 x 3.5					
2553039	Level Cut End Bit RH	1 DB	1.500	10.000	20.000	8		1.000 x 3.5					
2553038	Level Cut End Bit LH	1 DB	1.500	10.000	20.000	8		1.000 x 3.5					
2560932	Heavy Duty Center	2 DB	1.500	10.000	77.750	13	13	1.000 x 3.5	2.88	6.00	6.00	305.00	138.35
2560931	Heavy Duty Level Cut End Bit RH	1 DB	2.000	10.000	20.000	8	4	1.000 x 3.5	1.56	4.00	4.00	90.00	40.82
							4	1.000 x 3.5	1.56	4.00	4.00	...2nd Row	
2560930	Heavy Duty Level Cut End Bit LH	1 DB	2.000	10.000	20.000	8	4	1.000 x 3.5	1.56	4.00	4.00	90.00	40.82
							4	1.000 x 3.5	1.56	4.00	4.00	...2nd Row	

### 380 Full-U

Serial Number: 207.5" DOZER

548052	Center	1 DB	1.000	10.000	95.875	16	16	0.875 x 3.5	2.94	6.00	6.00	244.00	110.68
548757	Angled end RH	1 DB//	1.000	10.000	40.000	6		0.875 x 3.5					
548758	Angled end LH	1 DB\\	1.000	10.000	40.000	6		0.875 x 3.5					
548053	Level Cut End Bit RH	1	1.000	10.000	15.500	2		0.875 x 3.5					
548054	Level Cut End Bit LH	1	1.000	10.000	15.500	2		0.875 x 3.5					

### 380B Modified U

Serial Number: 206" DOZER

2552792	Center	1	1.000	10.000	95.750	6		1.000 x 3.5					
2552791	Angled end RH	1 DB//	1.000	10.000	37.750	6		1.000 x 3.5					
2552790	Angled end LH	1 DB\\	1.000	10.000	37.750	6		1.000 x 3.5					
2552794	Level Cut End Bit RH	1	1.000	10.000	17.250	6		1.000 x 3.5					

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# Black Cat Blades Ltd.

## Black Cat Replacement Parts For Volvo/Michigan® Equipment Bulldozers

Model/ Part Number	Blade Position	Qty Req	Blade Type	. . . . Dimensions . . . .			Total Holes	. . . . Bolts . . . .			. . . . Hole Spacing . . . .			. . . Weight. . .	
				Thick	Width	Length		Qty	Dia x Len	End to 1	1st to 2	2nd to 3	Lbs	Kg	
2552793	Level Cut End Bit LH	1		1.000	10.000	17.250	6	1.000	3.5						
<b>380TD</b>															
Serial Number: <u>158" DOZER</u>															
588443	Center	1		1.000	10.000	128.188	21	0.875	3.5						
522138	Level Cut End Bit RH	1		1.250	10.000	14.625	8	0.875	3.5						
522139	Level Cut End Bit LH	1		1.250	10.000	14.625	8	0.875	3.5						
<b>380TD</b>															
Serial Number: <u>168" DOZER</u>															
522133	Center	1		1.000	10.000	138.625	23	0.875	3.5						
522138	Level Cut End Bit RH	1		1.250	10.000	14.625	8	0.875	3.5						
522139	Level Cut End Bit LH	1		1.250	10.000	14.625	8	0.875	3.5						
<b>380TD Extended Dozer</b>															
Serial Number: <u>195" DOZER</u>															
587977	Center	2		1.000	10.000	77.313	13	0.875	3.5						
533120	Level Cut End Bit RH	1	EBLC	1.375	10.000	20.000	8	4	0.875 x 3.5	1.56	4.00	4.00	66.00	29.94	
								4	0.875 x 3.5	1.56	4.00	4.00	...2nd Row		
533119	Level Cut End Bit LH	1	EBLC	1.375	10.000	20.000	8	4	0.875 x 3.5	1.56	4.00	4.00	78.00	35.38	
								4	0.875 x 3.5	1.56	4.00	4.00	...2nd Row		
<b>380TD Straight</b>															
Serial Number: <u>175" DOZER</u>															
535925	Center	1		1.000	10.000	142.625	24	0.875	3.5						
513446	Level Cut End Bit RH	1		1.250	10.000	15.688	4	0.875	3.5						
513447	Level Cut End Bit LH	1		1.250	10.000	15.688	4	0.875	3.5						
526045	Hot Cup End Bit RH	1					4	0.875	3.5						
526046	Hot Cup End Bit LH	1					4	0.875	3.5						
<b>380TD Modified U</b>															
Serial Number: <u>207" DOZER</u>															
548052	Center	1	DB	1.000	10.000	95.875	16	16	0.875 x 3.5	2.94	6.00	6.00	244.00	110.68	
560236	Angled end RH	1	DB//	1.000	10.000	38.000	6	6	0.875 x 3.5	4.00	6.00	6.00	97.00	44.00	
560237	Angled end LH	1	DB\\	1.000	10.000	38.000	6	6	0.875 x 3.5	4.00	6.00	6.00	97.00	44.00	
560238	Level Cut End Bit RH	1	DB//	1.000	10.000	17.250	6	3	0.875 x 3.5	5.25	3.00	3.00	48.00	21.77	
								3	0.875 x 3.5	5.25	3.00	3.00	...2nd Row		
560239	Level Cut End Bit LH	1	DB\\	1.000	10.000	17.250	6	3	0.875 x 3.5	5.25	3.00	3.00	48.00	21.77	
								3	0.875 x 3.5	5.25	3.00	3.00	...2nd Row		
<b>480 Straight</b>															
Serial Number: <u>168.5" DOZER</u>															
588443	Center	1		1.000	10.000	128.188	21	21	0.875 x 3.5						
533120	Level Cut End Bit RH	1	EBLC	1.375	10.000	20.000	8	4	0.875 x 3.5	1.56	4.00	4.00	66.00	29.94	
								4	0.875 x 3.5	1.56	4.00	4.00	...2nd Row		
533119	Level Cut End Bit LH	1	EBLC	1.375	10.000	20.000	8	4	0.875 x 3.5	1.56	4.00	4.00	78.00	35.38	
								4	0.875 x 3.5	1.56	4.00	4.00	...2nd Row		
<b>480 Straight</b>															
Serial Number: <u>196" DOZER</u>															
1505870	Center	2	DB	1.000	10.000	77.750	13	13	0.875 x 3.5	2.88	6.00	6.00	189.00	85.73	
533120	Level Cut End Bit RH	1	EBLC	1.375	10.000	20.000	8	4	0.875 x 3.5	1.56	4.00	4.00	66.00	29.94	
								4	0.875 x 3.5	1.56	4.00	4.00	...2nd Row		
533119	Level Cut End Bit LH	1	EBLC	1.375	10.000	20.000	8	4	0.875 x 3.5	1.56	4.00	4.00	78.00	35.38	
								4	0.875 x 3.5	1.56	4.00	4.00	...2nd Row		
<b>480TD Straight</b>															
Serial Number: <u>174" DOZER</u>															

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# Black Cat Blades Ltd.

Black Cat Replacement Parts For  
Volvo/Michigan® Equipment  
Bulldozers

Model/ Part Number	Blade Position	Qty Req	Blade Type	. . . . Dimensions . . . .			Total Holes	. . . . Bolts . . . .		. . . . Hole Spacing . . . .				. . . . Weight . . . .	
				Thick	Width	Length		Qty	Dia x Len	End to 1	1st to 2	2nd to 3	Lbs	Kg	
535925	Center	1		1.000	10.000	142.625	24	0.875	x 3.5						
513446	Level Cut End Bit RH	1		1.250	10.000	15.688	4	0.875							
513447	Level Cut End Bit LH	1		1.250	10.000	15.688	4	0.875							
526045	Hot Cup End Bit RH	1					4	0.875							
526046	Hot Cup End Bit LH	1					4	0.875							



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# Black Cat Blades Ltd.

## Black Cat Replacement Parts For Volvo/Michigan® Equipment Loaders

Model/ Part Number	Blade Position	Qty Req	Blade Type	. . . . Dimensions . . . .			Total Holes	. . . . Bolts . . . .			. . . . Hole Spacing . . . .				. . . . Weight . . .	
				Thick	Width	Length		Qty	Dia x Len	End to 1	1st to 2	2nd to 3	Lbs	Kg		

### EL70 - C General Purpose

Serial Number:

11011438	Base Edge	1	SB	1.000 x 8.000 x 98.422			25									206.70	93.76
11012887	Center	1	DB	0.750 x 11.024 x 57.008			9	9	0.625 x 2.5	3.31	6.30	6.30	121.80	55.25			
11011413	End	2	DB	0.750 x 14.449 x 20.511			8	4	0.625 x 2.5	4.17	4.06	4.06	58.10	26.35			
								2	0.625 x 2.5	4.71	4.06	4.06	...	2nd Row			
11011439	Optional Center	1	DB	0.750 x 10.000 x 57.008			9	9	0.625 x 2.5	3.31	6.30	6.30	111.10	50.39			
11011414	Optional End	2	DB	0.750 x 10.000 x 20.512			4	4	0.625 x 2.5	4.17	4.06	4.06	39.90	18.10			
11142174	Bolt-On Wear Plate	2	WP _														

### EL70 - C Light Material

Serial Number: 92564

11082121	Base Edge	1	SB														
11081625	Center	1	DB	0.750 x 11.000 x 58.980			9	9	0.625 x 2.5	4.29	6.30	6.30	119.00	53.98			
11011413	End	2	DB	0.750 x 14.449 x 20.511			8	4	0.625 x 2.5	4.17	4.06	4.06	58.10	26.35			
								2	0.625 x 2.5	4.71	4.06	4.06	...	2nd Row			
11142174	Bolt-On Wear Plate	2	WP _														

### EL70 Light Material

Serial Number: 98018

4857503-9	Base Edge	1	SB														
4857494-1	Center	4	DB	0.750 x 10.000 x 24.000			3	3	0.750 x 2.5	3.90	8.07	8.07	46.00	20.87			

### EL70 Light Material

Serial Number: 90928

4859527-6	Base Edge	1	SB														
4857495-8	Center	4	DB	0.750 x 10.000 x 24.645			3	3	0.750 x 2.5	4.02	8.31	8.31	48.00	21.77			

### L30 General Purpose

Serial Number: 91248 91249

11010991	Base Edge	1	SB	0.750 x 8.000 x 83.875			23										
11011143	Center	1	DB	0.750 x 10.000 x 49.134			9	9	0.625 x 2.5	2.56	5.50	5.50	95.60	43.36			
11011144	End	2	DB	0.750 x 10.000 x 17.188			3	3	0.625 x 2.5	3.56	5.03	5.03	33.50	15.20			
1805077	Optional Center	1	DB	0.750 x 8.000 x 49.125			9	9	0.625 x 2.5	2.56	5.50	5.50	76.00	34.47			
1805120	Optional End	2	DB	0.750 x 8.000 x 17.188			3	3	0.625 x 2.5	3.56	5.03	5.03	27.00	12.25			

### L30 General Purpose

Serial Number: 91033 91035

4857501-3	Base Edge	1	SB	0.750 x 6.000 x 83.875													
48575492-5	Center	3	DB	0.625 x 8.625 x 28.000			3	3	0.625 x 2.25								

### L30 General Purpose

Serial Number: 91034 91036

11990983	Base Edge Without Holes	1	SB														
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### L30 General Purpose

Serial Number: 91313 91314

11990982	Base Edge Without Holes	1	SB														
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### L30 Light Material, High Tipping

Serial Number: 91070 91072

11010634	Base Edge	1	SB														
11010633	Center	3	SB	0.625 x 8.661 x 29.291			3	3	0.625 x 2.25	4.80	9.84	9.84	41.10	18.64			

### L50 General Purpose, Light Material, High Tipping

Serial Number: 97989 97968 97988 97985

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# Black Cat Blades Ltd.

## Black Cat Replacement Parts For Volvo/Michigan® Equipment Loaders

Model/ Part Number	Blade Position	Qty Req	Blade Type	. . . . Dimensions . . . .			Total Holes	. . . . Bolts . . . .			. . . . Hole Spacing . . . .			. . . . Weight . . .	
				Thick	Width	Length		Qty	Dia x Len	End to 1	1st to 2	2nd to 3	Lbs	Kg	
11990983	Base Edge Without Holes	1	SB												
4857501-3	Base Edge	1	SB	0.750	x 6.000	x 83.875									
48757492-5	Center	3	DB	0.625	x 8.625	x 28.000	3	3	0.625 x 2.25						

### L50 - B C D E General Purpose, High Tipping

Serial Number: MANY BUCKETS

11010393	Base Edge	1	SB	0.750	x 8.000	x 90.563	17							137.60	62.41
11011143	Center	1	DB	0.750	x 10.000	x 49.134	9	9	0.625 x 2.5	2.56	5.50	5.50	95.60	43.36	
11011414	End	2	DB	0.750	x 10.000	x 20.512	4	4	0.625 x 2.5	4.17	4.06	4.06	39.90	18.10	
1805077	Optional Center	1	DB	0.750	x 8.000	x 49.125	9	9	0.625 x 2.5	2.56	5.50	5.50	76.00	34.47	
2518689	Optional End	2	DB	0.750	x 8.000	x 20.500	4	4	0.625 x 2.5	4.16	4.06	4.06	32.00	14.51	
11142174	Bolt-On Wear Plate	2	WP _												

### L50 General Purpose

Serial Number: 90561 90562 90563 90564 90565 90566

4859260-4	Base Edge	1	SB	0.750	x 8.000	x 90.500									
2561770	Center	1	DB	0.750	x 8.000	x 52.437	4	4	0.500 x 2.5	8.13	12.06	12.06	83.00	37.65	
2519492	End	2	DB	0.750	x 8.000	x 19.063	4	4	0.500 x 2.5	3.81	3.81		30.00	13.61	

### L50 General Purpose

Serial Number: 90039 90253 99776 90251 99778

4857502-1	Base Edge	1	SB	0.750	x 8.000	x 90.500	12								
4857493-3	Center	3	DB	0.625	x 8.625	x 30.250	3	3	0.625 x 2.25	5.35	10.16	10.16	43.00	19.50	

### L50 - B C D E Light Material, High Tipping

Serial Number: 92315 94524 93470 92313 82099

11012935	Base Edge	1	SB												
11012938	Center	1	DB	0.750	x 10.000	x 52.284	9	9	0.625 x 2.5	4.09	5.51	5.51	101.80	46.18	
11011414	End	2	DB	0.750	x 10.000	x 20.512	4	4	0.625 x 2.5	4.17	4.06	4.06	39.90	18.10	

### L50 - B C D E Light Material, High Tipping

Serial Number: 92316 92236 82100

11081543	Base Edge	1	SB												
11081544	Center	1	DB	0.750	x 10.000	x 57.000	10	10	0.625 x 2.5	3.70	5.51	5.51	109.00	49.44	
11011414	End	2	DB	0.750	x 10.000	x 20.512	4	4	0.625 x 2.5	4.17	4.06	4.06	39.90	18.10	

### L50 - B C D E General Purpose, Light Material, High Tipping

Serial Number: MANY BUCKETS

11990982	Base Edge Without Holes	1	SB _												
4857503-9	Base Edge	1	SB												
4857494-1	Center	4	DB	0.750	x 10.000	x 24.000	3	3	0.750 x 2.5	3.90	8.07	8.07	46.00	20.87	

### L50 B C Spade Nose Rock

Serial Number: 92171 93815

11081801	Spade Nose Base Edge Without Holes	1	SB _												
11142217	Spade Nose Base Edge Without Holes	1	SB _												

### L60 E General Purpose

Serial Number: 93817 93820 93823 93825 82036 80177 80179 82624 82626

11011438	Base Edge	1	SB	1.000	x 8.000	x 98.422	25							206.70	93.76
11012887	Center	1	DB	0.750	x 11.024	x 57.008	9	9	0.625 x 2.5	3.31	6.30	6.30	121.80	55.25	
11011413	End	2	DB	0.750	x 14.449	x 20.511	8	4	0.625 x 2.5	4.17	4.06	4.06	58.10	26.35	
							2	2	0.625 x 2.5	4.71	4.06	4.06	...	2nd Row	

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# Black Cat Blades Ltd.

## Black Cat Replacement Parts For Volvo/Michigan® Equipment Loaders

Model/ Part Number	Blade Position	Qty Blade Req Type	. . . . Dimensions . . . .			Total Holes	. . . . Bolts . . . .			. . . . Hole Spacing . . . .			. . . . Weight . . .	
			Thick	Width	Length		Qty	Dia x Len	End to 1	1st to 2	2nd to 3	Lbs	Kg	
11011439	Optional Center	1 DB	0.750	10.000	57.008	9	9	0.625 x 2.5	3.31	6.30	6.30	111.10	50.39	
11011414	Optional End	2 DB	0.750	10.000	20.512	4	4	0.625 x 2.5	4.17	4.06	4.06	39.90	18.10	
11142174	Bolt-On Wear Plate	2 WP _												

### L60 E General Purpose

Serial Number: 80924 80925

11156508	Base Edge	1 SB	1.000	8.000	100.500	30						208.90	94.76
11156585	Center	1 DB	0.750	11.024	58.000	8	8	0.625 x 2.5	4.94	8.38	9.06	124.40	56.43
11156579	End	2 DB	0.750	14.449	20.938	8	4	0.625 x 2.5	3.81	4.19	4.94	59.40	26.94
							2	0.625 x 2.5	3.81	4.19	4.94	...	2nd Row
11142174	Bolt-On Wear Plate	2 WP _											

### L60 E Light Material, High Tipping

Serial Number: 82516 82515 92564 80160 82098

11082121	Base Edge	1 SB											
11081625	Center	1 DB	0.750	11.000	58.980	9	9	0.625 x 2.5	4.29	6.30	6.30	119.00	53.98
11011413	End	2 DB	0.750	14.449	20.511	8	4	0.625 x 2.5	4.17	4.06	4.06	58.10	26.35
							2	0.625 x 2.5	4.71	4.06	4.06	...	2nd Row
11142174	Bolt-On Wear Plate	2 WP _											

### L60 E Light Material, High Tipping

Serial Number: 92565 82364 82096 82097

11012803	Base Edge	1 SB											
11012832-9	Center	1 DB	0.750	11.020	62.910	10	10	0.625 x 2.5	3.11	6.30	6.30	131.70	59.74
11011413	End	2 DB	0.750	14.449	20.511	8	4	0.625 x 2.5	4.17	4.06	4.06	58.10	26.35
							2	0.625 x 2.5	4.71	4.06	4.06	...	2nd Row
11142174	Bolt-On Wear Plate	2 WP _											
11156221	Bolt-On Wear Plate for High Tipping Buc	2 WP _											

### L60 E General Purpose

Serial Number: 93821 93824 93826 82037 80178 80180 82625 82627

11990992	Base Edge Without Holes	1 SB											
11142206	Spade Nose Base Edge Without Holes	1 SB\_/											

### L70 General Purpose

Serial Number: MANY BUCKETS

11010394	Base Edge	1 SB	1.000	8.000	95.669	25						199.50	90.49
11011412	Center	1 DB	0.750	11.000	54.252	9	9	0.625 x 2.5	1.93	6.30	6.30	115.80	52.53
11011413	End	2 DB	0.750	14.449	20.511	8	4	0.625 x 2.5	4.17	4.06	4.06	58.10	26.35
							2	0.625 x 2.5	4.71	4.06	4.06	...	2nd Row
2561771-3	Optional Center	1 DB	0.750	8.000	54.252	9	9	0.625 x 2.5	1.93	6.30	6.30	84.10	38.15
2518689	Optional End	2 DB	0.750	8.000	20.500	4	4	0.625 x 2.5	4.16	4.06	4.06	32.00	14.51

### L70 General Purpose, Light Material, High Tipping

Serial Number: 90041 90044 99780 99784 99782 99786 99555 99423 99795

4857503-9	Base Edge	1 SB											
4857494-1	Center	4 DB	0.750	10.000	24.000	3	3	0.750 x 2.5	3.90	8.07	8.07	46.00	20.87

### L70 - B C D General Purpose, High Tipping

Serial Number: MANY BUCKETS

11011438	Base Edge	1 SB	1.000	8.000	98.422	25						206.70	93.76
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# Black Cat Blades Ltd.

## Black Cat Replacement Parts For Volvo/Michigan® Equipment Loaders

Model/ Part Number	Blade Position	Qty Blade Req Type	. . . Dimensions . . . .			Total Holes	. . . Bolts . . . .		. . . Hole Spacing . . . .			. . . Weight . . .	
			Thick	Width	Length		Qty	Dia x Len	End to 1	1st to 2	2nd to 3	Lbs	Kg
11012887	Center	1 DB	0.750	11.024	57.008	9	9	0.625 x 2.5	3.31	6.30	6.30	121.80	55.25
11011413	End	2 DB	0.750	14.449	20.511	8	4	0.625 x 2.5	4.17	4.06	4.06	58.10	26.35
							2	0.625 x 2.5	4.71	4.06	4.06	...2nd Row	
11011439	Optional Center	1 DB	0.750	10.000	57.008	9	9	0.625 x 2.5	3.31	6.30	6.30	111.10	50.39
11011414	Optional End	2 DB	0.750	10.000	20.512	4	4	0.625 x 2.5	4.17	4.06	4.06	39.90	18.10
11142174	Bolt-On Wear Plate	2 WP _											

### L70 - General Purpose, Light Material, High Tipping

Serial Number: 99788 90778 90928

4857504-7	Base Edge	1 SB	0.750	8.000	98.375								
4859527-6	Base Edge	1 SB											
4857495-8	Center	4 DB	0.750	10.000	24.645	3	3	0.750 x 2.5	4.02	8.31	8.31	48.00	21.77

### L70 Light Material

Serial Number: 98432

11990990	Base Edge Without Holes	1 SB											
4858166-4	Base Edge	1 SB				12							
4858167-2	Center	4 DB	1.000	12.625	24.625	3	3	1.000 x 2.75	4.02	8.31	8.31	87.00	39.46

### L70 E General Purpose

Serial Number: 80684 80635 80637 80639 80705 80741 80743 80744 80924 80925

11156508	Base Edge	1 SB	1.000	8.000	100.500	30						208.90	94.76
11156585	Center	1 DB	0.750	11.024	58.000	8	8	0.625 x 2.5	4.94	8.38	9.06	124.40	56.43
11156579	End	2 DB	0.750	14.449	20.938	8	4	0.625 x 2.5	3.81	4.19	4.94	59.40	26.94
							2	0.625 x 2.5	3.81	4.19	4.94	...2nd Row	
11156591	Segment	7 DB				2	2	x 2.5					
11156838	Bolt-On Wear Plate	2 WP _											
11142174	Bolt-On Wear Plate	2 WP _											

### L70 B C D Light Material, High Tipping

Serial Number: 92564 92550 80160 82516 82515 92312 82098

11082121	Base Edge	1 SB											
11081625	Center	1 DB	0.750	11.000	58.980	9	9	0.625 x 2.5	4.29	6.30	6.30	119.00	53.98
11011413	End	2 DB	0.750	14.449	20.511	8	4	0.625 x 2.5	4.17	4.06	4.06	58.10	26.35
							2	0.625 x 2.5	4.71	4.06	4.06	...2nd Row	
11142174	Bolt-On Wear Plate	2 WP _											
11156221	Bolt-On Wear Plate	2 WP _											

### L70 - B C D E Light Material, High Tipping

Serial Number: 91760 92565 82364 92237 80159 82097 80963 82096 80938

11012803	Base Edge	1 SB											
11012832-9	Center	1 DB	0.750	11.020	62.910	10	10	0.625 x 2.5	3.11	6.30	6.30	131.70	59.74
11011413	End	2 DB	0.750	14.449	20.511	8	4	0.625 x 2.5	4.17	4.06	4.06	58.10	26.35
							2	0.625 x 2.5	4.71	4.06	4.06	...2nd Row	
11142174	Bolt-On Wear Plate	2 WP _											
11156221	Bolt-On Wear Plate for High Tipping Buc	2 WP _											

### L70 E Light Material

Serial Number: 82514 82513

11082218	Base Edge	1 SB	1.125	10.000	108.268	21						325.20	147.51
11081051	Center	1 DB	1.000	11.812	57.000	9	9	0.750 x 2.5	3.25	6.31	6.31	175.00	79.38

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# Black Cat Blades Ltd.

## Black Cat Replacement Parts For Volvo/Michigan® Equipment Loaders

Model/ Part Number	Blade Position	Qty Blade Req Type	. . . . Dimensions . . . .			Total Holes	. . . . Bolts . . . .			. . . . Hole Spacing . . . .			. . . . Weight. . .	
			Thick	Width	Length		Qty	Dia x Len	End to 1	1st to 2	2nd to 3	Lbs	Kg	
11011112	End	2 DB	1.000	x 15.236	x 25.434	8	4	0.750 x 2.5	6.34	4.25	4.25	101.60	46.08	
							2	0.750 x 2.5	6.34	4.25	4.25	...2nd Row		
11142033-10	Bolt-On Wear Plate	2 WP _	1.250	x 12.205	x 21.654	4	2	0.750 x 2.75	3.90	13.86		78.00	35.38	
							2	0.750 x 2.75	3.90	13.86		...2nd Row		

### L70 E Light Material

Serial Number: 82512 82511

11082219	Base Edge	1 SB	1.375	x 10.630	x 118.110	19						452.10	205.07
11082755	Center	1 DB	1.000	x 13.780	x 68.560	9	9	0.750 x 3	4.50	7.45	7.45	249.60	113.22
11011154	End	2 DB	1.000	x 18.150	x 24.500	6	3	0.750 x 3	5.61	6.63	6.63	118.60	53.80
							3	0.750 x 3	5.61	6.63	6.63	...2nd Row	
11142033-10	Bolt-On Wear Plate	2 WP _	1.250	x 12.205	x 21.654	4	2	0.750 x 2.75	3.90	13.86		78.00	35.38
							2	0.750 x 2.75	3.90	13.86		...2nd Row	

### L70 - B C General Purpose

Serial Number: MANY BUCKETS

11990992	Base Edge Without Holes	1 SB											
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### L70 E General Purpose

Serial Number: 80685 80636 80640 82643 82644 80740 80742 80745

11156590	Base Edge Without Holes	1 SB											
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### L70 E General Purpose

Serial Number: 80638 80893

11156661	Base Edge	1 SB											
11157181	Center	1 DB	0.750	x 11.024	x 59.055	8	8	0.625 x 2.5	4.72	8.86	4.72	125.20	56.79
11157182	End	2 DB	0.750	x 14.449	x 22.441	8		0.625	4.33	4.53	4.72	63.20	28.67
								0.625	4.33	4.53	4.72	...2nd Row	
11156674	Segment	7 DB				2	2	x 2.5					
11156838	Bolt-On Wear Plate	2 WP _											

### L70 D E Light Material

Serial Number: 80562 80821

11156577	Base Edge	1 SB											
11156578	Center	1 DB											
11156579	End	2 DB	0.750	x 14.449	x 20.938	8	4	0.625 x 2.5	3.81	4.19	4.94	59.40	26.94
							2	0.625 x 2.5	3.81	4.19	4.94	...2nd Row	

### L70 D E Light Material, High Tipping

Serial Number: 80634 80964

11156667	Base Edge	1 SB											
11156666	Center	1 DB	0.750	x 11.000	x 63.250	8		0.625	5.75	9.00	9.75	135.40	61.42
11156679	End	2 DB	0.750	x 14.375	x 21.750	8		0.625	3.75	4.50	5.25	61.40	27.85
								0.625	3.75	4.50	5.25	...2nd Row	
11156221	Bolt-On Wear Plate for High Tipping Buc	2 WP _											

### L70 - B C D Spade Nose Rock

Serial Number: 93827

11142206	Spade Nose Base Edge Without Holes	1 SB\_/											
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### L70 E Spade Nose Rock

Serial Number: 80746 80747

11156775	Spade Nose Base Edge	1 SB\_/											
11156838	Bolt-On Wear Plate	2 WP _											

### L90 - B General Purpose, Light Material, High Tipping

Serial Number: 90442 90446 90229 90447 90443 90448 90502 98643

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# Black Cat Blades Ltd.

## Black Cat Replacement Parts For Volvo/Michigan® Equipment Loaders

Model/ Part Number	Blade Position	Qty Req	Blade Type	. . . . Dimensions . . . .			Total Holes	. . . . Bolts . . . .			. . . . Hole Spacing . . . .			. . . Weight. . .	
				Thick	Width	Length		Qty	Dia x Len	End to 1	1st to 2	2nd to 3	Lbs	Kg	
4858166-4	Base Edge	1	SB				12								
4858167-2	Center	4	DB	1.000	x 12.625	x 24.625	3	3	1.000 x 2.75	4.02	8.31	8.31	87.00	39.46	

### L90 C General Purpose

Serial Number: 92948 92947

11082727	Base Edge	1	SB												
11082739	Center	1	DB	1.000	x 11.812	x 47.250	7	7	0.750 x 2.5	4.69	6.31	6.31	145.20	65.86	
11011112	End	2	DB	1.000	x 15.236	x 25.434	8	4	0.750 x 2.5	6.34	4.25	4.25	101.60	46.08	
								2	0.750 x 2.5	6.34	4.25	4.25	...2nd Row		

### L90 General Purpose

Serial Number: 90573 90574 90575 90576 90577 90578

4859288-5	Base Edge	1	SB	1.250	x 9.000	x 98.438	20						289.00	131.09	
2561772	Center	1	DB	0.750	x 8.000	x 47.313	4	4	0.625 x 2.5	4.53	12.75	12.75	73.00	33.11	
2553942	End	2	DB	0.750	x 8.000	x 25.438	4	4	0.625 x 2.5	6.34	4.25	4.25	41.00	18.60	

### L90 C D E General Purpose

Serial Number: 80238 93842

11045945	Base Edge	1	SB	1.125	x 9.840	x 98.430	30						285.60	129.55	
11045951	Center	1	DB	1.000	x 11.820	x 58.031	8		0.750	5.24	8.35	4.72	169.00	76.66	
11142264	End	2	DB	1.000	x 15.250	x 20.010	8		0.750	3.47	4.17	4.72	76.00	34.47	
									0.750	3.47	4.17	4.72	...2nd Row		
11045952	Segment	7	DB	1.250	x 11.811	x 9.055			0.750						
11142033-10	Bolt-On Wear Plate	2	WP _	1.250	x 12.205	x 21.654	4	2	0.750 x 2.75	3.90	13.86		78.00	35.38	
								2	0.750 x 2.75	3.90	13.86		...2nd Row		

### L90 B C General Purpose, High Tipping

Serial Number: MANY BUCKETS

11010395	Base Edge	1	SB	1.250	x 7.874	x 104.331	25						260.50	118.16	
11081682	Base Edge	1	SB	1.250	x 9.843	x 104.331	25						332.00	150.59	
11011111	Center	1	DB	1.000	x 11.812	x 53.070	9	9	0.750 x 2.5	1.34	6.30	6.30	162.80	73.84	
11011112	End	2	DB	1.000	x 15.236	x 25.434	8	4	0.750 x 2.5	6.34	4.25	4.25	101.60	46.08	
								2	0.750 x 2.5	6.34	4.25	4.25	...2nd Row		

### L90 C D E General Purpose

Serial Number: 93845 93857 93848 93859 93854 93862 93856 93865 80181 80183 82609 82611

11045661	Base Edge With Segment Holes	1	SB	1.125	x 9.843	x 104.330	30						302.10	137.03	
11045948	Center	1	DB	1.000	x 11.820	x 58.808	8	8	0.750 x 2.5	4.52	8.90	4.72	181.10	82.15	
11045947	End	2	DB	1.000	x 15.250	x 22.600	8	4	0.750 x 2.5	4.49	4.45	4.72	90.10	40.87	
								2	0.750 x 2.5	4.49	4.45	4.72	...2nd Row		
11045949	Segment	7	DB	1.125	x 11.820	x 9.650	2	2	0.750 x 2.5	2.46	4.72	2.46	32.50	14.74	
11142033-10	Bolt-On Wear Plate	2	WP _	1.250	x 12.205	x 21.654	4	2	0.750 x 2.75	3.90	13.86		78.00	35.38	
								2	0.750 x 2.75	3.90	13.86		...2nd Row		

### L90 - B C D E Light Material, High Tipping

Serial Number: 92687 92688 82514 82513 92334 82039 82038

11082218	Base Edge	1	SB	1.125	x 10.000	x 108.268	21						325.20	147.51	
11081049	Base Edge	1	SB												
11081051	Center	1	DB	1.000	x 11.812	x 57.000	9	9	0.750 x 2.5	3.25	6.31	6.31	175.00	79.38	
11011112	End	2	DB	1.000	x 15.236	x 25.434	8	4	0.750 x 2.5	6.34	4.25	4.25	101.60	46.08	
								2	0.750 x 2.5	6.34	4.25	4.25	...2nd Row		

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# Black Cat Blades Ltd.

## Black Cat Replacement Parts For Volvo/Michigan® Equipment Loaders

Model/ Part Number	Blade Position	Qty Req	Blade Type	. . . . Dimensions . . . .			Total Holes	. . . . Bolts . . . .			. . . . Hole Spacing . . . .			. . . . Weight . . .	
				Thick	Width	Length		Qty	Dia x Len	End to 1	1st to 2	2nd to 3	Lbs	Kg	
11142033-10	Bolt-On Wear Plate	2	WP _	1.250	x 12.205	x 21.654	4	2	0.750 x 2.75	3.90	13.86		78.00	35.38	
								2	0.750 x 2.75	3.90	13.86		...	2nd Row	

### L90 - B Light Material, High Tipping

Serial Number: 90926 90501

11010184	Base Edge	1	SB	1.181	x 7.874	x 108.268								
4859102-8	Base Edge	1	SB											
4857496-6	Center	4	DB	1.000	x 13.000	x 27.008	3	3	1.000 x 3.25	4.37	9.13	9.13	90.00	40.82

### L90 - B General Purpose

Serial Number: 91769

11010396	Base Edge	1	SB	1.375	x 10.000	x 112.375	25						395.10	179.21
11011153	Center	1	DB	1.000	x 13.781	x 62.992	9	9	0.750 x 3	1.72	7.45	7.45	229.00	103.87
11011154	End	2	DB	1.000	x 18.150	x 24.500	6	3	0.750 x 3	5.61	6.63	6.63	118.60	53.80
								3	0.750 x 3	5.61	6.63	6.63	...	2nd Row
1805013	Optional Center	1	DB	1.000	x 10.000	x 63.000	9	9	0.750 x 3	1.75	7.44	7.44	161.00	73.03
2526416	Optional End	2	DB	1.000	x 10.000	x 24.500	3	3	0.750 x 3	5.63	6.63	6.63	63.00	28.58

### L90 D E Light Material

Serial Number: 82512 82511

11082219	Base Edge	1	SB	1.375	x 10.630	x 118.110	19						452.10	205.07
11082755	Center	1	DB	1.000	x 13.780	x 68.560	9	9	0.750 x 3	4.50	7.45	7.45	249.60	113.22
11011154	End	2	DB	1.000	x 18.150	x 24.500	6	3	0.750 x 3	5.61	6.63	6.63	118.60	53.80
								3	0.750 x 3	5.61	6.63	6.63	...	2nd Row
11142033-10	Bolt-On Wear Plate	2	WP _	1.250	x 12.205	x 21.654	4	2	0.750 x 2.75	3.90	13.86		78.00	35.38
								2	0.750 x 2.75	3.90	13.86		...	2nd Row

### L90 C D E Light Material, High Tipping

Serial Number: 92683 92333 82041 82040

11081024	Base Edge	1	SB											
11012955	Center	1	DB	1.000	x 12.000	x 66.849	10	10	0.750 x 3.5	5.08	6.30	6.30	205.40	93.17
11011112	End	2	DB	1.000	x 15.236	x 25.434	8	4	0.750 x 2.5	6.34	4.25	4.25	101.60	46.08
								2	0.750 x 2.5	6.34	4.25	4.25	...	2nd Row

### L90 - B Light Material

Serial Number: 99436

4859041-8	Base Edge	1	SB											
4859042-6	Center	5	DB	1.000	x 10.000	x 23.937	3	3	1.000 x 2.75	3.90	8.07	8.07	62.00	28.12

### L90 C D E General Purpose

Serial Number: 93847 93858 93849 93861 93855 93864 80182 80184 82610 82612

11045944	Base Edge	1	SB	1.125	x 9.843	x 104.331	14							
11045949	Segment	1	DB	1.125	x 11.820	x 9.650	2	2	0.750 x 2.75	2.46	4.72	2.46	32.50	14.74
11142033-10	Bolt-On Wear Plate	2	WP _	1.250	x 12.205	x 21.654	4	2	0.750 x 2.75	3.90	13.86		78.00	35.38
								2	0.750 x 2.75	3.90	13.86		...	2nd Row

### L90 E General Purpose

Serial Number: 80681

11156733	Base Edge	1	SB											
11156745	Segment	7	DB				2		0.750					
11142033-10	Bolt-On Wear Plate	2	WP _	1.250	x 12.205	x 21.654	4	2	0.750 x 2.75	3.90	13.86		78.00	35.38
								2	0.750 x 2.75	3.90	13.86		...	2nd Row

### L90 E General Purpose

Serial Number: 93843

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# Black Cat Blades Ltd.

## Black Cat Replacement Parts For Volvo/Michigan® Equipment Loaders

Model/ Part Number	Blade Position	Qty Req	Blade Type	. . . . Dimensions . . . .			Total Holes	. . . . Bolts . . . .			. . . . Hole Spacing . . . .			. . . Weight . . .	
				Thick	Width	Length		Qty	Dia x Len	End to 1	1st to 2	2nd to 3	Lbs	Kg	
11045946	Base Edge	1	SB	1.125	x 9.843	x 98.425	14								
11045952	Segment	7	DB	1.250	x 11.811	x 9.055		0.750							
11142033-10	Bolt-On Wear Plate	2	WP _	1.250	x 12.205	x 21.654	4	2	0.750 x 2.75	3.90	13.86		78.00	35.38	
								2	0.750 x 2.75	3.90	13.86		...2nd Row		

### L90 C D E General Purpose

Serial Number: 80682 82109 80679

11156728	Base Edge	1	SB												
11156729	Center	1	DB	1.000	x 11.811	x 63.307	8	8	0.750 x 2.75	5.63	9.06	9.80	184.30	83.60	
11156731	End	2	DB	1.000	x 15.236	x 22.283	8	0.750	3.98	4.53	5.28		85.00	38.56	
								0.750	3.98	4.53	5.28		...2nd Row		

### L90 - B General Purpose

Serial Number: 90227 90444 91363 91370 90445 90449 91364 91371 91031

11990990	Base Edge Without Holes	1	SB												
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### L90 B C Spade Nose Rock

Serial Number: 91365 91372 92587 92589

11082836	Spade Nose Base Edge Without Holes	1	SB\_/												
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### L90 C D E Spade Nose Rock

Serial Number: 93866 93868

11142168	Spade Nose Base Edge	1	SB\_/	1.250	x 16.142	x 104.331									
11142033-10	Bolt-On Wear Plate	2	WP _	1.250	x 12.205	x 21.654	4	2	0.750 x 2.75	3.90	13.86		78.00	35.38	
								2	0.750 x 2.75	3.90	13.86		...2nd Row		

### L110 E General Purpose

Serial Number: 93869 93870 93876 93872 93882 80145 80939 80941 82117 82360

11045768	Base Edge	1	SB	1.375	x 10.629	x 113.385	37						429.70	194.91
11045809	Center	1	DB	1.000	x 13.780	x 63.930	11	11	0.750 x 3	2.36	11.65	3.15	231.60	105.05
11045808	End	2	DB	1.000	x 18.170	x 24.560	10	5	0.750 x 3	4.88	4.25	3.15	117.80	53.43
								2	0.750 x 3	4.88	4.25	3.15		...2nd Row
11045810	Segment	7	DB	1.250	x 13.780	x 11.024	3		0.750	2.36	3.15	3.15	46.60	21.14
11142033-10	Bolt-On Wear Plate	2	WP _	1.250	x 12.205	x 21.654	4	2	0.750 x 2.75	3.90	13.86		78.00	35.38
								2	0.750 x 2.75	3.90	13.86		...2nd Row	

### L110 E General Purpose, Light Material

Serial Number: 82590 80576 92689 92690 82512 82511

11082219	Base Edge For Bolt-on Edges Only	1	SB	1.375	x 10.630	x 118.110	19						452.10	205.07
11156717	Base Edge With Segment Holes	1	SB											
11082755	Center	1	DB	1.000	x 13.780	x 68.560	9	9	0.750 x 3	4.50	7.45	7.45	249.60	113.22
11011154	End	2	DB	1.000	x 18.150	x 24.500	6	3	0.750 x 3	5.61	6.63	6.63	118.60	53.80
								3	0.750 x 3	5.61	6.63	6.63		...2nd Row
11156762	Segment	7	DB			x x 10.940			0.750					25.72
11142033-10	Bolt-On Wear Plate	2	WP _	1.250	x 12.205	x 21.654	4	2	0.750 x 2.75	3.90	13.86		78.00	35.38
								2	0.750 x 2.75	3.90	13.86		...2nd Row	

### L110 E High Tipping

Serial Number: 82043 82042 82041 82040

11081024	Base Edge	1	SB												
11012955	Center	1	DB	1.000	x 12.000	x 66.849	10	10	0.750 x 3.5	5.08	6.30	6.30	205.40	93.17	
11011112	End	2	DB	1.000	x 15.236	x 25.434	8	4	0.750 x 2.5	6.34	4.25	4.25	101.60	46.08	
								2	0.750 x 2.5	6.34	4.25	4.25		...2nd Row	

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# Black Cat Blades Ltd.

## Black Cat Replacement Parts For Volvo/Michigan® Equipment Loaders

Model/ Part Number	Blade Position	Qty Req	Blade Type	. . . Dimensions . . .			Total Holes	. . . Bolts . . .			. . . Hole Spacing . . .			. . . Weight . . .	
				Thick	Width	Length		Qty	Dia x Len	End to 1	1st to 2	2nd to 3	Lbs	Kg	
11111811	Bolt-On Wear Plate	2	WP _	1.250	x 13.500	x 23.625	4	2	1.000 x 2.5	3.25	17.13		100.00	45.36	
								2	1.000 x 2.5	3.25	17.13		...2nd Row		

### L110 E General Purpose

Serial Number: 80872 82396 82397

11156764	Base Edge	1	SB	1.375	x 10.630	x 118.110	30						449.70	203.98
11156766SP-10	Center	1	DB	1.250	x 13.780	x 66.220	8	8	0.875 x 3.5	5.28	9.49	5.91	296.20	134.35
11156765SP-10	End	2	DB	1.250	x 18.150	x 25.812	8	4	0.875 x 3.5	5.28	4.75	5.75	152.90	69.35
								2	0.875 x 0	5.28	4.75	5.75	...2nd Row	
11156762	Segment	7	DB		x	x 10.940			0.750					25.72
11142033-10	Bolt-On Wear Plate	2	WP _	1.250	x 12.205	x 21.654	4	2	0.750 x 2.75	3.90	13.86		78.00	35.38
								2	0.750 x 2.75	3.90	13.86		...2nd Row	

### L110 E Light Material, High Tipping

Serial Number: 92684 82044 82045

11011630	Base Edge	1	SB	1.000	x 8.000	x 134.000	25						282.70	128.23
11011631	Center	1	DB	1.000	x 11.812	x 82.600	13	13	0.750 x 2.5	3.50	6.30	6.30	253.60	115.03
11011112	End	2	DB	1.000	x 15.236	x 25.434	8	4	0.750 x 2.5	6.34	4.25	4.25	101.60	46.08
								2	0.750 x 2.5	6.34	4.25	4.25	...2nd Row	
11142033-10	Bolt-On Wear Plate	2	WP _	1.250	x 12.205	x 21.654	4	2	0.750 x 2.75	3.90	13.86		78.00	35.38
								2	0.750 x 2.75	3.90	13.86		...2nd Row	
11111811	Bolt-On Wear Plate for High Tipping Buc	2	WP _	1.250	x 13.500	x 23.625	4	2	1.000 x 2.5	3.25	17.13		100.00	45.36
								2	1.000 x 2.5	3.25	17.13		...2nd Row	

### L110 E General Purpose

Serial Number: 82118 82361 93871 93881 93887 93873 93883

11045692	Base Edge	1	SB	1.375	x 10.630	x 113.386	21						429.70	194.91
11045810	Segment	7	DB	1.250	x 13.780	x 11.024	3		0.750	2.36	3.15	3.15	46.60	21.14
11142033-10	Bolt-On Wear Plate	2	WP _	1.250	x 12.205	x 21.654	4	2	0.750 x 2.75	3.90	13.86		78.00	35.38
								2	0.750 x 2.75	3.90	13.86		...2nd Row	

### L110 E Spade Nose Rock

Serial Number: 93889 93888 93890

11045693	Spade Nose Base Edge	1	SB\_/	1.375	x 18.898	x 113.386	25						768.00	348.36
11045826	Center	1	IRR											
11045827	End LH	1	DB//											
11045828	End RH	1	DB\\											
11142263	Segment	7	DB											
11142033-10	Bolt-On Wear Plate	2	WP _	1.250	x 12.205	x 21.654	4	2	0.750 x 2.75	3.90	13.86		78.00	35.38
								2	0.750 x 2.75	3.90	13.86		...2nd Row	

### L120 B General Purpose

Serial Number: 91452

11010394	Base Edge	1	SB	1.000	x 8.000	x 95.669	25						199.50	90.49
11011412	Center	1	DB	0.750	x 11.000	x 54.252	9	9	0.625 x 2.5	1.93	6.30	6.30	115.80	52.53
11011413	End	2	DB	0.750	x 14.449	x 20.511	8	4	0.625 x 2.5	4.17	4.06	4.06	58.10	26.35
								2	0.625 x 2.5	4.71	4.06	4.06	...2nd Row	
2561771-3	Optional Center	1	DB	0.750	x 8.000	x 54.252	9	9	0.625 x 2.5	1.93	6.30	6.30	84.10	38.15
2518689	Optional End	2	DB	0.750	x 8.000	x 20.500	4	4	0.625 x 2.5	4.16	4.06	4.06	32.00	14.51

### L120 General Purpose

Serial Number: 90579 90580 90581 90582 90583 90584

4859319-8	Base Edge	1	SB	1.375	x 10.000	x 108.250	23							
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# Black Cat Blades Ltd.

## Black Cat Replacement Parts For Volvo/Michigan® Equipment Loaders

Model/ Part Number	Blade Position	Qty Blade Req Type	. . . . Dimensions . . . .			Total Holes	. . . . Bolts . . . .			. . . . Hole Spacing . . . .			. . . Weight . . .	
			Thick	Width	Length		Qty	Dia x Len	End to 1	1st to 2	2nd to 3	Lbs	Kg	
2561773-9	Center	1 DB	1.000	x 10.000	x 59.063	9	9	0.750 x 3	3.49	4.88	7.05	154.00	69.85	
2526416	End	2 DB	1.000	x 10.000	x 24.500	3	3	0.750 x 3	5.63	6.63	6.63	63.00	28.58	

### L120 - B General Purpose, Light Material

Serial Number: 90450 90453 90226 90454 90451 90455 90428

4859102-8	Base Edge	1 SB											
4857496-6	Center	4 DB	1.000	x 13.000	x 27.008	3	3	1.000 x 3.25	4.37	9.13	9.13	90.00	40.82

### L120 - B C General Purpose, Light Material, High Tipping

Serial Number: MANY BUCKETS

11010396	Base Edge	1 SB	1.375	x 10.000	x 112.375	25						395.10	179.21
11011153	Center	1 DB	1.000	x 13.781	x 62.992	9	9	0.750 x 3	1.72	7.45	7.45	229.00	103.87
11011154	End	2 DB	1.000	x 18.150	x 24.500	6	3	0.750 x 3	5.61	6.63	6.63	118.60	53.80
							3	0.750 x 3	5.61	6.63	6.63	...2nd Row	
1805013	Optional Center	1 DB	1.000	x 10.000	x 63.000	9	9	0.750 x 3	1.75	7.44	7.44	161.00	73.03
2526416	Optional End	2 DB	1.000	x 10.000	x 24.500	3	3	0.750 x 3	5.63	6.63	6.63	63.00	28.58

### L120 C D E General Purpose

Serial Number: 93869 93870 93876 93872 93882 93875 93884 93646 80185 80187 80145 80939 80941 82117 82360

11045768	Base Edge	1 SB	1.375	x 10.629	x 113.385	37						429.70	194.91
11045809	Center	1 DB	1.000	x 13.780	x 63.930	11	11	0.750 x 3	2.36	11.65	3.15	231.60	105.05
11045808	End	2 DB	1.000	x 18.170	x 24.560	10	5	0.750 x 3	4.88	4.25	3.15	117.80	53.43
							2	0.750 x 3	4.88	4.25	3.15	...2nd Row	
11045810	Segment	7 DB	1.250	x 13.780	x 11.024	3		0.750	2.36	3.15	3.15	46.60	21.14
11142033-10	Bolt-On Wear Plate	2 WP _	1.250	x 12.205	x 21.654	4	2	0.750 x 2.75	3.90	13.86		78.00	35.38
							2	0.750 x 2.75	3.90	13.86		...2nd Row	

### L120 - B Light Material

Serial Number: 90927

11010185	Base Edge	1 SB	1.375	x 10.630	x 116.142								
11010187	Center	4 DB	1.000	x 13.000	x 28.976	3	3	1.000 x 3.25	4.84	9.65	9.65	98.00	44.45

### L120 - B C D E High Tipping

Serial Number: 92336 94693 94814 94694 82043 82042 82041 82040 94813

11081024	Base Edge	1 SB											
11012955	Center	1 DB	1.000	x 12.000	x 66.849	10	10	0.750 x 3.5	5.08	6.30	6.30	205.40	93.17
11011112	End	2 DB	1.000	x 15.236	x 25.434	8	4	0.750 x 2.5	6.34	4.25	4.25	101.60	46.08
							2	0.750 x 2.5	6.34	4.25	4.25	...2nd Row	
11111811	Bolt-On Wear Plate	2 WP _	1.250	x 13.500	x 23.625	4	2	1.000 x 2.5	3.25	17.13		100.00	45.36
							2	1.000 x 2.5	3.25	17.13		...2nd Row	

### L120 D E General Purpose

Serial Number: 80576 82590

11156717	Base Edge	1 SB											
11082755	Center	1 DB	1.000	x 13.780	x 68.560	9	9	0.750 x 3	4.50	7.45	7.45	249.60	113.22
11011154	End	2 DB	1.000	x 18.150	x 24.500	6	3	0.750 x 3	5.61	6.63	6.63	118.60	53.80
							3	0.750 x 3	5.61	6.63	6.63	...2nd Row	
11156762	Segment	7 DB			x 10.940			0.750					25.72
11142033-10	Bolt-On Wear Plate	2 WP _	1.250	x 12.205	x 21.654	4	2	0.750 x 2.75	3.90	13.86		78.00	35.38
							2	0.750 x 2.75	3.90	13.86		...2nd Row	

### L120 D E General Purpose

Serial Number: 80872 82602 82024 80575 82396 82397

11156764	Base Edge	1 SB	1.375	x 10.630	x 118.110	30						449.70	203.98
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# Black Cat Blades Ltd.

## Black Cat Replacement Parts For Volvo/Michigan® Equipment Loaders

Model/ Part Number	Blade Position	Qty Req	Blade Type	. . . . Dimensions . . . .			Total Holes	. . . . Bolts . . . .			. . . . Hole Spacing . . . .			. . . . Weight . . . .	
				Thick	Width	Length		Qty	Dia x Len	End to 1	1st to 2	2nd to 3	Lbs	Kg	
11156766SP-10	Center	1	DB	1.250	x 13.780	x 66.220	8	8	0.875 x 3.5	5.28	9.49	5.91	296.20	134.35	
11156765SP-10	End	2	DB	1.250	x 18.150	x 25.812	8	4	0.875 x 3.5	5.28	4.75	5.75	152.90	69.35	
								2	0.875 x 0	5.28	4.75	5.75	...2nd Row		
11156762	Segment	7	DB		x	x 10.940			0.750					25.72	
11142033-10	Bolt-On Wear Plate	2	WP _	1.250	x 12.205	x 21.654	4	2	0.750 x 2.75	3.90	13.86		78.00	35.38	
								2	0.750 x 2.75	3.90	13.86		...2nd Row		

### L120 C D E Light Material

Serial Number: 92689 92690

11082219	Base Edge	1	SB	1.375	x 10.630	x 118.110	19						452.10	205.07
11082755	Center	1	DB	1.000	x 13.780	x 68.560	9	9	0.750 x 3	4.50	7.45	7.45	249.60	113.22
11011154	End	2	DB	1.000	x 18.150	x 24.500	6	3	0.750 x 3	5.61	6.63	6.63	118.60	53.80
								3	0.750 x 3	5.61	6.63	6.63	...2nd Row	
11142033-10	Bolt-On Wear Plate	2	WP _	1.250	x 12.205	x 21.654	4	2	0.750 x 2.75	3.90	13.86		78.00	35.38
								2	0.750 x 2.75	3.90	13.86		...2nd Row	

### L120 - B High Tipping

Serial Number: 90503 90504

4859041-8	Base Edge	1	SB											
4859042-6	Center	5	DB	1.000	x 10.000	x 23.937	3	3	1.000 x 2.75	3.90	8.07	8.07	62.00	28.12

### L120 - B C D E Light Material, High Tipping

Serial Number: 92684 92335 94695 94815 82044 82045

11011630	Base Edge	1	SB	1.000	x 8.000	x 134.000	25						282.70	128.23
11011631	Center	1	DB	1.000	x 11.812	x 82.600	13	13	0.750 x 2.5	3.50	6.30	6.30	253.60	115.03
11011112	End	2	DB	1.000	x 15.236	x 25.434	8	4	0.750 x 2.5	6.34	4.25	4.25	101.60	46.08
								2	0.750 x 2.5	6.34	4.25	4.25	...2nd Row	
11142033-10	Bolt-On Wear Plate	2	WP _	1.250	x 12.205	x 21.654	4	2	0.750 x 2.75	3.90	13.86		78.00	35.38
								2	0.750 x 2.75	3.90	13.86		...2nd Row	
11111811	Bolt-On Wear Plate for High Tipping Buc	2	WP _	1.250	x 13.500	x 23.625	4	2	1.000 x 2.5	3.25	17.13		100.00	45.36
								2	1.000 x 2.5	3.25	17.13		...2nd Row	

### L120 - B Light Material

Serial Number: 90505

4858008-8	Base Edge	1	SB	1.000	x 8.000	x 137.795	15						292.20	132.54
4857496-6	Center	5	DB	1.000	x 13.000	x 27.008	3	3	1.000 x 3.25	4.37	9.13	9.13	90.00	40.82

### L120 - B C General Purpose

Serial Number: 90228 90225 90452 90456 91377 91384 91378 91385 92779 92781 94651 92782 94557

11990975	Base Edge	1	SB											
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### L120 C D E General Purpose

Serial Number: 82118 82360 93871 93881 93887 93873 93883 80186 80188

11045692	Base Edge	1	SB	1.375	x 10.630	x 113.386	21						429.70	194.91
11045810	Segment	7	DB	1.250	x 13.780	x 11.024	3		0.750	2.36	3.15	3.15	46.60	21.14
11142033-10	Bolt-On Wear Plate	2	WP _	1.250	x 12.205	x 21.654	4	2	0.750 x 2.75	3.90	13.86		78.00	35.38
								2	0.750 x 2.75	3.90	13.86		...2nd Row	

### L120 - B C Spade Nose Rock

Serial Number: 90480 90483 91379 91386 92783 91075 91388 90479 90482 91387 91380

11011305	Spade Nose Base Edge Without Holes	1	SB\_/											
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### L120 C Spade Nose Rock

Serial Number: 92784

11082841	Spade Nose Base Edge Without Holes	1	SB\_/											
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### L120 C D E Spade Nose Rock

Serial Number: 93889 93888 93890

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## Black Cat Replacement Parts For Volvo/Michigan® Equipment Loaders

Model/ Part Number	Blade Position	Qty Req	Blade Type	. . . . Dimensions . . . .			Total Holes	. . . . Bolts . . . .			. . . . Hole Spacing . . . .			. . . Weight . . .	
				Thick	Width	Length		Qty	Dia x Len	End to 1	1st to 2	2nd to 3	Lbs	Kg	
11045693	Spade Nose Base Edge	1	SB\_/	1.375	x 18.898	x 113.386	25							768.00	348.36
11045826	Center	1	IRR												
11045827	End LH	1	DB//												
11045828	End RH	1	DB\												
11142263	Segment	7	DB												
11142033-10	Bolt-On Wear Plate	2	WP _]	1.250	x 12.205	x 21.654	4	2	0.750 x 2.75	3.90	13.86			78.00	35.38
								2	0.750 x 2.75	3.90	13.86			...2nd Row	

### L150 General Purpose

Serial Number: 91620 91621 91293 91292 92176 92177 91622 91790

-->	1" PLOW BOLT SETUP														
11081060	Base Edge for 1" Bolts	1	SB	1.500	x 11.813	x 118.125	25							545.90	247.62
11081064	Center	1	DB	1.125	x 15.000	x 49.875	7	7	1.000 x 3.5	2.44	7.50	7.50		224.90	102.01
11081069	End	2	DB	1.125	x 19.000	x 34.000	10	5	1.000 x 3.5	4.50	5.00	7.50		193.70	87.86
								2	1.000 x 3.5	4.50	5.00	7.50		...2nd Row	
-->	3/4" PLOW BOLT SETUP														
11011065	Base Edge for 3/4" Bolts	1	SB	1.500	x 11.813	x 118.125	25							549.90	249.43
11011512-8	Center	1	DB	1.250	x 12.000	x 49.875	7	7	0.750 x 2.75	2.44	7.50	7.50		182.00	82.55
11011411	End	2	DB	1.250	x 16.000	x 34.000	10	5	0.750 x 2.75	4.50	5.00	7.50		168.60	76.48
								2	0.750 x 2.75	4.50	5.00	7.50		...2nd Row	

### L150 - C General Purpose

Serial Number: 94738 94742 94737 94741

11082598	Base Edge	1	SB	1.500	x 11.811	x 118.110	30							545.00	247.21
11082665	Center	1	DB	1.125	x 15.000	x 63.730	8	8	1.000 x 3.5	4.96	9.02	5.91		314.20	142.52
11082664	End	2	DB	1.125	x 18.900	x 27.070	8	4	1.000 x 3.5	5.25	5.30	5.91		153.00	69.40
								2	1.000 x 3.5	5.25	5.30	5.91		...2nd Row	
11082665FHA	Half Arrow Center (Fabricated)	1	HA	1.500	x 12.000	x 63.730	8	8	1.000 x 3.5	4.96	9.02	5.91		355.00	161.03
11082664FHA	HA End (Fabricated)	2	HA	1.500	x 12.000	x 27.070	4	4	1.000 x 3.5	5.28	5.30	5.91		157.00	71.21
11082661	Center Segment	5	DB												
11082654	End Segment	2	DB	1.375	x 14.961	x 11.811	2		1.000	2.95	5.91	2.95			

### L150 - C D E General Purpose

Serial Number: 80754 93697 93708 93698 93709 80736 93703 93713 80324 80326 80328 82665

11111884	Base Edge	1	SB	1.500	x 11.811	x 118.112	30							546.30	247.80
11111886	Center	1	DB	1.250	x 14.960	x 66.220	8	8	1.000 x 3.5	5.28	9.49	5.91		325.80	147.78
11111885	End	2	DB	1.250	x 18.898	x 25.787	8	4	1.000 x 3.5	5.20	4.74	5.91		159.70	72.44
								2	1.000 x 3.5	5.59	4.74	5.91		...2nd Row	
11111054	Segment	7	DB	1.500	x 14.961	x 10.630	2		1.000	2.36	5.91			62.30	28.26
11111811	Bolt-On Wear Plate	2	WP _]	1.250	x 13.500	x 23.625	4	2	1.000 x 2.5	3.25	17.13			100.00	45.36
								2	1.000 x 2.5	3.25	17.13			...2nd Row	

### L150 - C General Purpose, Light Material, High Tipping

Serial Number: 92204 92205 92179 92180 91954 91955 92541 92416 91755 92268 82008 82009

-->	1" PLOW BOLT SETUP														
11081059	Base Edge for 1" Bolts	1	SB	1.125	x 7.874	x 125.984	17							288.80	131.00
11045300	Base Edge for 1" Bolts	1	SB	1.125	x 9.843	x 126.000	25							365.60	165.83
11081061	Base Edge for 1" Bolts	1	SB	1.500	x 11.810	x 126.000	25							582.30	264.13
11081068	Center	1	DB	1.125	x 15.000	x 57.750	7	7	1.000 x 3.5	6.38	7.50	7.50		260.90	118.34

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# Black Cat Blades Ltd.

## Black Cat Replacement Parts For Volvo/Michigan® Equipment Loaders

Model/ Part Number	Blade Position	Qty Req	Blade Type	. . . . Dimensions . . . .			Total Holes	. . . . Bolts . . . .			. . . . Hole Spacing . . . .			. . . Weight . . .	
				Thick	Width	Length		Qty	Dia x Len	End to 1	1st to 2	2nd to 3	Lbs	Kg	
11081069	End	2	DB	1.125	19.000	34.000	10	5	1.000 x 3.5	4.50	5.00	7.50	193.70	87.86	
								2	1.000 x 3.5	4.50	5.00	7.50	...2nd Row		
L150HAC	HA Center (Cast)	1	HA	1.500	10.500	24.750	3	3	1.000 x 3.5	4.88	7.50	7.50	101.90	46.22	
L150HA	HA Intermediate (Cast)	2	HA	1.500	10.500	35.750	6	6	1.000 x 3.5	2.38	7.50	5.00	147.50	66.90	
L150HAE	HA End (Cast)	2	HA	1.500	14.440	14.750	4	2	1.000 x 3.5	4.88	5.00		79.50	36.06	
								2	1.000 x 3.5	4.88	5.00		...2nd Row		
11111811	Bolt-On Wear Plate	2	WP _	1.250	13.500	23.625	4	2	1.000 x 2.5	3.25	17.13		100.00	45.36	
								2	1.000 x 2.5	3.25	17.13		...2nd Row		
-->	3/4" PLOW BOLT SETUP														
11011913	Base Edge for 3/4" Bolts	1	SB	1.500	11.811	125.984	25						588.20	266.80	
11011410	Center	1	DB	1.250	12.000	57.750	7	7	0.750 x 2.75	6.38	7.50	7.50	206.80	93.80	
11011411	End	2	DB	1.250	16.000	34.000	10	5	0.750 x 2.75	4.50	5.00	7.50	168.60	76.48	
								2	0.750 x 2.75	4.50	5.00	7.50	...2nd Row		
2561774-7	Optional Center	1	DB	1.250	12.000	57.750	7	7	0.750 x 2.75	6.38	7.50	7.50	230.00	104.33	
2541824	Optional End	2	DB	1.250	12.000	33.750	5	5	0.750 x 2.75	4.38	5.00	7.50	124.00	56.25	
11111811	Bolt-On Wear Plate	2	WP _	1.250	13.500	23.625	4	2	1.000 x 2.5	3.25	17.13		100.00	45.36	
								2	1.000 x 2.5	3.25	17.13		...2nd Row		

### L150 - C D E General Purpose, Light Material

Serial Number: 94740 94744 94686 94739 94743 93700 93711 93705 93714 93724 93735 82510 82509

11082599	Base Edge	1	SB	1.500	11.811	125.984	30						582.50	264.22
11082666	Center	1	DB	1.125	14.960	71.570	8	8	1.000 x 3.5	5.75	10.59	5.91	315.00	142.88
11082664	End	2	DB	1.125	18.900	27.070	8	4	1.000 x 3.5	5.25	5.30	5.91	153.00	69.40
								2	1.000 x 3.5	5.25	5.30	5.91	...2nd Row	
L180HA	HA Center (Cast)	3	HA	1.500	11.250	32.742	4	4	1.000 x 3.5	2.83	10.59	5.91	144.80	65.68
L180HAL	HA End LH (Cast)	1	HA	1.500	15.187	13.630	3	2	1.000 x 3.5	2.83	5.30		77.00	34.93
								2	1.000 x 3.5	2.83			...2nd Row	
L180HAR	HA End RH (Cast)	1	HA	1.500	15.187	13.630	3	2	1.000 x 3.5	2.83	5.30		77.00	34.93
								1	1.000 x 3.5	2.83			...2nd Row	
L180HATP	Bolt on Top Plate Center	6	DB	1.000	7.353	16.250	2	2	1.000 x 4.5	2.83	10.59		26.40	11.97
L180HATPL	Bolt on Top Plate LH	1	DB	1.000	11.478	9.500	3	2	1.000 x 4.5	1.38			22.50	10.21
								1	1.000 x 4.5	1.38	5.30		...2nd Row	
L180HATPR	Bolt on Top Plate RH	1	DB	1.000	11.478	9.500	3	2	1.000 x 4.5	1.38			22.50	10.21
								1	1.000 x 4.5	1.38	5.30		...2nd Row	
11082654	Segment	7	DB	1.375	14.961	11.811	2		1.000	2.95	5.91	2.95		
11111811	Bolt-On Wear Plate	2	WP _	1.250	13.500	23.625	4	2	1.000 x 2.5	3.25	17.13		100.00	45.36
								2	1.000 x 2.5	3.25	17.13		...2nd Row	

### L150 - C D E General Purpose

Serial Number: 93725 93736 93747 93730 93732 93706

11045996	Base Edge	1	SB	1.500	11.811	127.165	14						580.00	263.08
11111888	Segment	7	DB	1.375	14.961	12.205	2		1.000	3.15	5.91		62.20	28.21
11111811	Bolt-On Wear Plate	2	WP _	1.250	13.500	23.625	4	2	1.000 x 2.5	3.25	17.13		100.00	45.36
								2	1.000 x 2.5	3.25	17.13		...2nd Row	

### L150 D E Light Material

Serial Number: 82458 82459

11111760	Base Edge	1	SB	1.500	11.811	133.858	37						618.20	280.41
11111776	Center	1	DB	1.125	15.000	77.000	9	9	1.000 x 3.5	3.30	8.80	8.80	327.10	148.37
11111775	End	2	DB	1.125	19.000	28.300	10	5	1.000 x 3.5	5.35	5.06	3.74	152.60	69.22
								2	1.000 x 3.5	5.35	5.06	3.74	...2nd Row	

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# Black Cat Blades Ltd.

## Black Cat Replacement Parts For Volvo/Michigan® Equipment Loaders

Model/ Part Number	Blade Position	Qty Req	Blade Type	. . . . Dimensions . . . .			Total Holes	. . . . Bolts . . . .			. . . . Hole Spacing . . . .			. . . . Weight . . .	
				Thick	Width	Length		Qty	Dia x Len	End to 1	1st to 2	2nd to 3	Lbs	Kg	
L220HA	HA Center (Cast)	3	HA	1.875	x 12.750	x 34.946	5	5	1.000 x 3.5	3.62	5.06	8.78	202.40	91.81	
L220HAL	HA End LH (Cast)	1	HA	1.875	x 16.687	x 14.438	3	2	1.000 x 3.5	5.76	5.06		107.80	48.90	
								1	1.000 x 3.5	5.76			...2nd Row		
L220HAR	HA End RH (Cast)	1	HA	1.875	x 16.687	x 14.438	3	2	1.000 x 3.5	5.76	5.06		107.80	48.90	
								1	1.000 x 3.5	5.76			...2nd Row		
11111761	Segment	7	DB	1.125	x 15.000	x 13.000	3	3	1.000 x 3.5	2.75	3.75	3.75	57.60	26.13	
11111761HA	HA Segment (Cast)	7	HA	1.750	x 13.750	x 13.000	3	3	1.000 x 3.5	2.75	3.75	3.75	63.23	28.68	
11111811	Bolt-On Wear Plate	2	WP _	1.250	x 13.500	x 23.625	4	2	1.000 x 2.5	3.25	17.13		100.00	45.36	
								2	1.000 x 2.5	3.25	17.13		...2nd Row		

### L150 E Light Material

Serial Number: 91677 92117

-->	1" PLOW BOLT SETUP													
11081078	Base Edge for 1" Bolts	1	SB	1.500	x 11.813	x 134.000	28						619.00	280.77
11081065	Center	1	DB	1.125	x 15.000	x 65.600	9	9	1.000 x 3.5	2.80	7.50	7.50	295.80	134.17
11081069	End	2	DB	1.125	x 19.000	x 34.000	10	5	1.000 x 3.5	4.50	5.00	7.50	193.70	87.86
								2	1.000 x 3.5	4.50	5.00	7.50	...2nd Row	
11111811	Bolt-On Wear Plate	2	WP _	1.250	x 13.500	x 23.625	4	2	1.000 x 2.5	3.25	17.13		100.00	45.36
								2	1.000 x 2.5	3.25	17.13		...2nd Row	
-->	NEWER 1" PLOW BOLT SETUP													
11082601	Base Edge for 1" Bolts	1	SB	1.500	x 11.810	x 133.850	30						620.30	281.36
11082667	Center	1	DB	1.125	x 14.961	x 79.449	8	8	1.000 x 3.5	6.54	12.17	5.91	327.00	148.32
11082664	End	2	DB	1.125	x 18.900	x 27.070	8	4	1.000 x 3.5	5.25	5.30	5.91	153.00	69.40
								2	1.000 x 3.5	5.25	5.30	5.91	...2nd Row	
11111811	Bolt-On Wear Plate	2	WP _	1.250	x 13.500	x 23.625	4	2	1.000 x 2.5	3.25	17.13		100.00	45.36
								2	1.000 x 2.5	3.25	17.13		...2nd Row	
-->	3/4" PLOW BOLT SETUP													
11011903	Base Edge for 3/4" Bolts	1	SB											
11011987	Center	1	DB											
11011411	End	2	DB	1.250	x 16.000	x 34.000	10	5	0.750 x 2.75	4.50	5.00	7.50	168.60	76.48
								2	0.750 x 2.75	4.50	5.00	7.50	...2nd Row	
11111811	Bolt-On Wear Plate	2	WP _	1.250	x 13.500	x 23.625	4	2	1.000 x 2.5	3.25	17.13		100.00	45.36
								2	1.000 x 2.5	3.25	17.13		...2nd Row	

### L150 E High Tipping

Serial Number: 91756 92269 80798 82017

11081063	Base Edge	1	SB	1.500	x 7.874	x 134.000								
11045302	Base Edge	1	SB	1.500	x 9.843	x 134.000								
11081078	Base Edge	1	SB	1.500	x 11.813	x 134.000	28						619.00	280.77
11081065	Center	1	DB	1.125	x 15.000	x 65.600	9	9	1.000 x 3.5	2.80	7.50	7.50	295.80	134.17
11081069	End	2	DB	1.125	x 19.000	x 34.000	10	5	1.000 x 3.5	4.50	5.00	7.50	193.70	87.86
								2	1.000 x 3.5	4.50	5.00	7.50	...2nd Row	
11111811	Bolt-On Wear Plate	2	WP _	1.250	x 13.500	x 23.625	4	2	1.000 x 2.5	3.25	17.13		100.00	45.36
								2	1.000 x 2.5	3.25	17.13		...2nd Row	

### L150 C D E Light Material, High Tipping

Serial Number: 92192 91678 80810 82508 91757 92270 82015 82016

-->	1" PLOW BOLT SETUP													
11081058	Base Edge for 1" Bolts	1	SB	1.125	x 7.874	x 145.669								
11045299	Base Edge for 1" Bolts	1	SB	1.125	x 9.843	x 145.669	28						422.30	191.55
11111691	Base Edge for 1" Bolts	1	SB	1.500	x 11.810	x 145.670	28						673.00	305.27

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# Black Cat Blades Ltd.

## Black Cat Replacement Parts For Volvo/Michigan® Equipment Loaders

Model/ Part Number	Blade Position	Qty Blade Req Type	. . . . Dimensions . . . .			Total Holes	. . . . Bolts . . . .			. . . . Hole Spacing . . . .			. . . Weight. . .	
			Thick	Width	Length		Qty	Dia x Len	End to 1	1st to 2	2nd to 3	Lbs	Kg	
11081066	Center	1 DB	1.125	15.000	77.375	10	10	1.000 x 3.5	4.94	7.50	7.50	349.30	158.44	
11081069	End	2 DB	1.125	19.000	34.000	10	5	1.000 x 3.5	4.50	5.00	7.50	193.70	87.86	
							2	1.000 x 3.5	4.50	5.00	7.50	...2nd Row		
11111811	Bolt-On Wear Plate	2 WP _	1.250	13.500	23.625	4	2	1.000 x 2.5	3.25	17.13		100.00	45.36	
							2	1.000 x 2.5	3.25	17.13		...2nd Row		
-->	3/4" PLOW BOLT SETUP													
11011561	Base Edge	1 SB	1.125	7.874	145.669									
11011570	Center	1 DB	1.250	12.000	77.344	10	10	0.750 x 2.75	4.92	7.50	7.50	276.80	125.55	
11011411	End	2 DB	1.250	16.000	34.000	10	5	0.750 x 2.75	4.50	5.00	7.50	168.60	76.48	
							2	0.750 x 2.75	4.50	5.00	7.50	...2nd Row		
11111811	Bolt-On Wear Plate	2 WP _	1.250	13.500	23.625	4	2	1.000 x 2.5	3.25	17.13		100.00	45.36	
							2	1.000 x 2.5	3.25	17.13		...2nd Row		

### L150 E Light Material, High Tipping

Serial Number: 91679 91758 92271 80799 82018

11081062	Base Edge	1 SB	1.125	7.874	157.480								
11045301	Base Edge	1 SB	1.125	9.843	157.480	30						457.20	207.38
11081067	Center	1 DB	1.125	15.000	89.250	12	12	1.000 x 3.5	3.38	7.50	7.50	402.60	182.62
11081069	End	2 DB	1.125	19.000	34.000	10	5	1.000 x 3.5	4.50	5.00	7.50	193.70	87.86
							2	1.000 x 3.5	4.50	5.00	7.50	...2nd Row	
11111811	Bolt-On Wear Plate	2 WP _	1.250	13.500	23.625	4	2	1.000 x 2.5	3.25	17.13		100.00	45.36
							2	1.000 x 2.5	3.25	17.13		...2nd Row	

### L150 - C D E General Purpose

Serial Number: 93722

11045995	Base Edge	1 SB	1.500	11.811	119.291	14						544.00	246.75
11111055	Segment	7 DB	1.500	14.937	11.000	2	2	1.000 x 3.25	2.56	5.88	2.56	65.00	29.48
11111811	Bolt-On Wear Plate	2 WP _	1.250	13.500	23.625	4	2	1.000 x 2.5	3.25	17.13		100.00	45.36
							2	1.000 x 2.5	3.25	17.13		...2nd Row	

### L150 - C D E General Purpose

Serial Number: 80323 80325 80327 80735 82664 80755 93699 93710 93704 93707

11082773	Base Edge	1 SB	1.500	11.811	118.110	14						544.00	246.75
11111054	Segment	7 DB	1.500	14.961	10.630	2		1.000	2.36	5.91		62.30	28.26
11111055	Segment	7 DB	1.500	14.937	11.000	2	2	1.000 x 3.25	2.56	5.88	2.56	65.00	29.48
11111811	Bolt-On Wear Plate	2 WP _	1.250	13.500	23.625	4	2	1.000 x 2.5	3.25	17.13		100.00	45.36
							2	1.000 x 2.5	3.25	17.13		...2nd Row	

### L150 - C General Purpose

Serial Number: 91294 91295 91753 91623 91943 92206 92207 92178 92181 92804

11990976	Base Edge Without Holes	1 SB	1.500	12.000	143.701							697.00	316.15
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### L150 - C General Purpose

Serial Number: 92801 92800

11990986	Base Edge	1 SB											
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### L150 - C Spade Nose Rock

Serial Number: 91624 91625 92208 91296 91626 92209

11010617	Spade Nose Base Edge Without Holes	1 SB\_/											
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### L150 - C D E Spade Nose Rock

Serial Number: 93889 93888 93890

11145693	Spade Nose Base Edge	1 SB\_/											
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# Black Cat Blades Ltd.

## Black Cat Replacement Parts For Volvo/Michigan® Equipment Loaders

Model/ Part Number	Blade Position	Qty Req	Blade Type	. . . . Dimensions . . . .			Total Holes	. . . . Bolts . . . .			. . . . Hole Spacing . . . .			. . . Weight. . .	
				Thick	Width	Length		Qty	Dia x Len	End to 1	1st to 2	2nd to 3	Lbs	Kg	
11045826	Center	1	IRR												
11045827	End LH	1	DB//												
11045828	End RH	1	DB\												
11142263	Segment	7	DB												
11142033-10	Bolt-On Wear Plate	2	WP _	1.250 x	12.205 x	21.654	4	2	0.750 x 2.75	3.90	13.86		78.00	35.38	
								2	0.750 x 2.75	3.90	13.86				...2nd Row

### L160 General Purpose

Serial Number: MANY BUCKETS

11011913	Base Edge	1	SB	1.500 x	11.811 x	125.984	25								588.20	266.80
4859279-4	Base Edge	1	SB	1.500 x	10.500 x	126.000										
11011410	Center	1	DB	1.250 x	12.000 x	57.750	7	7	0.750 x 2.75	6.38	7.50	7.50	206.80	93.80		
11011411	End	2	DB	1.250 x	16.000 x	34.000	10	5	0.750 x 2.75	4.50	5.00	7.50	168.60	76.48		
								2	0.750 x 2.75	4.50	5.00	7.50			...2nd Row	
2561774-7	Optional Center	1	DB	1.250 x	12.000 x	57.750	7	7	0.750 x 2.75	6.38	7.50	7.50	230.00	104.33		
2541824	Optional End	2	DB	1.250 x	12.000 x	33.750	5	5	0.750 x 2.75	4.38	5.00	7.50	124.00	56.25		

### L160 General Purpose, Light Material

Serial Number: MANY BUCKETS

11990976	Base Edge Without Holes	1	SB	1.500 x	12.000 x	143.701									697.00	316.15
4857506-2	Base Edge	1	SB													
4857497-4	Center	4	DB	1.250 x	13.780 x	31.496	3	3	1.000 x 3.25	5.12	10.63	10.63	141.00	63.96		

### L160 General Purpose

Serial Number: 91717

11011903	Base Edge	1	SB													
11011987	Center	1	DB													
11011411	End	2	DB	1.250 x	16.000 x	34.000	10	5	0.750 x 2.75	4.50	5.00	7.50	168.60	76.48		
								2	0.750 x 2.75	4.50	5.00	7.50			...2nd Row	

### L160 High Tipping

Serial Number: 90900

4858008-8	Base Edge	1	SB	1.000 x	8.000 x	137.795	15								292.20	132.54
4857496-6	Center	5	DB	1.000 x	13.000 x	27.008	3	3	1.000 x 3.25	4.37	9.13	9.13	90.00	40.82		

### L160 Light Material, High Tipping

Serial Number: 99358 90110

4858009-6	Base Edge	1	SB	1.125 x	8.000 x	157.500										
4857497-4	Center	5	DB	1.250 x	13.780 x	31.496	3	3	1.000 x 3.25	5.12	10.63	10.63	141.00	63.96		

### L160 Spade Nose Rock

Serial Number: 99024 99023 99832 99025 98934 91076

11010617	Spade Nose Base Edge Without Holes	1	SB\_/													
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### L180 - C General Purpose

Serial Number: 92176 92177

11081060	Base Edge	1	SB	1.500 x	11.813 x	118.125	25								545.90	247.62
11081064	Center	1	DB	1.125 x	15.000 x	49.875	7	7	1.000 x 3.5	2.44	7.50	7.50	224.90	102.01		
11081069	End	2	DB	1.125 x	19.000 x	34.000	10	5	1.000 x 3.5	4.50	5.00	7.50	193.70	87.86		
								2	1.000 x 3.5	4.50	5.00	7.50			...2nd Row	

### L180 - C General Purpose, Light Material, High Tipping

Serial Number: MANY BUCKETS



# Black Cat Blades Ltd.

## Black Cat Replacement Parts For Volvo/Michigan® Equipment Loaders

Model/ Part Number	Blade Position	Qty Req	Blade Type	. . . . Dimensions . . . .			Total Holes	. . . . Bolts . . . .			. . . . Hole Spacing . . . .			. . . Weight. . .	
				Thick	Width	Length		Qty	Dia x Len	End to 1	1st to 2	2nd to 3	Lbs	Kg	
-->	1" PLOW BOLT SETUP														
11081059	Base Edge for 1" Bolts	1	SB	1.125	x 7.874	x 125.984	17							288.80	131.00
11045300	Base Edge for 1" Bolts	1	SB	1.125	x 9.843	x 126.000	25							365.60	165.83
11081061	Base Edge for 1" Bolts	1	SB	1.500	x 11.810	x 126.000	25							582.30	264.13
11081068	Center	1	DB	1.125	x 15.000	x 57.750	7	7	1.000 x 3.5	6.38	7.50	7.50		260.90	118.34
11081069	End	2	DB	1.125	x 19.000	x 34.000	10	5	1.000 x 3.5	4.50	5.00	7.50		193.70	87.86
								2	1.000 x 3.5	4.50	5.00	7.50	...2nd Row		
L150HAC	HA Center (Cast)	1	HA	1.500	x 10.500	x 24.750	3	3	1.000 x 3.5	4.88	7.50	7.50		101.90	46.22
L150HA	HA Intermediate (Cast)	2	HA	1.500	x 10.500	x 35.750	6	6	1.000 x 3.5	2.38	7.50	5.00		147.50	66.90
L150HAE	HA End (Cast)	2	HA	1.500	x 14.440	x 14.750	4	2	1.000 x 3.5	4.88	5.00			79.50	36.06
								2	1.000 x 3.5	4.88	5.00		...2nd Row		
-->	3/4" PLOW BOLT SETUP														
11011913	Base Edge for 3/4" Bolts	1	SB	1.500	x 11.811	x 125.984	25							588.20	266.80
11011410	Center	1	DB	1.250	x 12.000	x 57.750	7	7	0.750 x 2.75	6.38	7.50	7.50		206.80	93.80
11011411	End	2	DB	1.250	x 16.000	x 34.000	10	5	0.750 x 2.75	4.50	5.00	7.50		168.60	76.48
								2	0.750 x 2.75	4.50	5.00	7.50	...2nd Row		
2561774-7	Optional Center	1	DB	1.250	x 12.000	x 57.750	7	7	0.750 x 2.75	6.38	7.50	7.50		230.00	104.33
2541824	Optional End	2	DB	1.250	x 12.000	x 33.750	5	5	0.750 x 2.75	4.38	5.00	7.50		124.00	56.25

### L180 - C D E General Purpose, Light Material

Serial Number: 94749 94748 94745 94746 94747 93705 93724 93735 93729 93731 93738 94744 82510 82509

11082599	Base Edge	1	SB	1.500	x 11.811	x 125.984	30							582.50	264.22
11082666	Center	1	DB	1.125	x 14.960	x 71.570	8	8	1.000 x 3.5	5.75	10.59	5.91		315.00	142.88
11082664	End	2	DB	1.125	x 18.900	x 27.070	8	4	1.000 x 3.5	5.25	5.30	5.91		153.00	69.40
								2	1.000 x 3.5	5.25	5.30	5.91	...2nd Row		
L180HA	HA Center (Cast)	3	HA	1.500	x 11.250	x 32.742	4	4	1.000 x 3.5	2.83	10.59	5.91		144.80	65.68
L180HAL	HA End LH (Cast)	1	HA	1.500	x 15.187	x 13.630	3	2	1.000 x 3.5	2.83	5.30			77.00	34.93
								2	1.000 x 3.5	2.83			...2nd Row		
L180HAR	HA End RH (Cast)	1	HA	1.500	x 15.187	x 13.630	3	2	1.000 x 3.5	2.83	5.30			77.00	34.93
								1	1.000 x 3.5	2.83			...2nd Row		
L180HATP	Bolt on Top Plate Center	6	DB	1.000	x 7.353	x 16.250	2	2	1.000 x 4.5	2.83	10.59			26.40	11.97
L180HATPL	Bolt on Top Plate LH	1	DB	1.000	x 11.478	x 9.500	3	2	1.000 x 4.5	1.38				22.50	10.21
								1	1.000 x 4.5	1.38	5.30		...2nd Row		
L180HATPR	Bolt on Top Plate RH	1	DB	1.000	x 11.478	x 9.500	3	2	1.000 x 4.5	1.38				22.50	10.21
								1	1.000 x 4.5	1.38	5.30		...2nd Row		
11082654	Segment	7	DB	1.375	x 14.961	x 11.811	2		1.000	2.95	5.91	2.95			
11111811	Bolt-On Wear Plate	2	WP _	1.250	x 13.500	x 23.625	4	2	1.000 x 2.5	3.25	17.13			100.00	45.36
								2	1.000 x 2.5	3.25	17.13		...2nd Row		

### L180 - C D E General Purpose

Serial Number: 93725 93736 93747 93730 93732 93706

11045996	Base Edge	1	SB	1.500	x 11.811	x 127.165	14							580.00	263.08
11111888	Segment	7	DB	1.375	x 14.961	x 12.205	2		1.000	3.15	5.91			62.20	28.21
11111811	Bolt-On Wear Plate	2	WP _	1.250	x 13.500	x 23.625	4	2	1.000 x 2.5	3.25	17.13			100.00	45.36
								2	1.000 x 2.5	3.25	17.13		...2nd Row		

### L180 - C General Purpose, Light Material

Serial Number: 92211 94940

11082601	Base Edge	1	SB	1.500	x 11.810	x 133.850	30							620.30	281.36
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# Black Cat Blades Ltd.

## Black Cat Replacement Parts For Volvo/Michigan® Equipment Loaders

Model/ Part Number	Blade Position	Qty Blade Req Type	. . . . Dimensions . . . .			Total Holes	. . . . Bolts . . . .			. . . . Hole Spacing . . . .			. . . Weight . . .	
			Thick	Width	Length		Qty	Dia x Len	End to 1	1st to 2	2nd to 3	Lbs	Kg	
11082667	Center	1 DB	1.125	14.961	79.449	8	8	1.000 x 3.5	6.54	12.17	5.91	327.00	148.32	
11082664	End	2 DB	1.125	18.900	27.070	8	4	1.000 x 3.5	5.25	5.30	5.91	153.00	69.40	
							2	1.000 x 3.5	5.25	5.30	5.91	...2nd Row		
11111811	Bolt-On Wear Plate	2 WP _	1.250	13.500	23.625	4	2	1.000 x 2.5	3.25	17.13		100.00	45.36	
							2	1.000 x 2.5	3.25	17.13		...2nd Row		

### L180 - C D E General Purpose, Light Material

Serial Number: 93726 93733 93739 80137 82458 82459

11111760	Base Edge	1 SB	1.500	11.811	133.858	37						618.20	280.41
11111776	Center	1 DB	1.125	15.000	77.000	9	9	1.000 x 3.5	3.30	8.80	8.80	327.10	148.37
11111775	End	2 DB	1.125	19.000	28.300	10	5	1.000 x 3.5	5.35	5.06	3.74	152.60	69.22
							2	1.000 x 3.5	5.35	5.06	3.74	...2nd Row	
L220HA	HA Center (Cast)	3 HA	1.875	12.750	34.946	5	5	1.000 x 3.5	3.62	5.06	8.78	202.40	91.81
L220HAL	HA End LH (Cast)	1 HA	1.875	16.687	14.438	3	2	1.000 x 3.5	5.76	5.06		107.80	48.90
							1	1.000 x 3.5	5.76			...2nd Row	
L220HAR	HA End RH (Cast)	1 HA	1.875	16.687	14.438	3	2	1.000 x 3.5	5.76	5.06		107.80	48.90
							1	1.000 x 3.5	5.76			...2nd Row	
11111761	Segment	7 DB	1.125	15.000	13.000	3	3	1.000 x 3.5	2.75	3.75	3.75	57.60	26.13
11111761HA	HA Segment (Cast)	7 HA	1.750	13.750	13.000	3	3	1.000 x 3.5	2.75	3.75	3.75	63.23	28.68
11111811	Bolt-On Wear Plate	2 WP _	1.250	13.500	23.625	4	2	1.000 x 2.5	3.25	17.13		100.00	45.36
							2	1.000 x 2.5	3.25	17.13		...2nd Row	

### L180 - C D E General Purpose, Light Material, High Tipping

Serial Number: MANY BUCKETS

--> 1" PLOW BOLT SETUP

11081063	Base Edge for 1" Bolts	1 SB	1.500	7.874	134.000								
11045302	Base Edge for 1" Bolts	1 SB	1.500	9.843	134.000								
11081078	Base Edge for 1" Bolts	1 SB	1.500	11.813	134.000	28						619.00	280.77
11081065	Center	1 DB	1.125	15.000	65.600	9	9	1.000 x 3.5	2.80	7.50	7.50	295.80	134.17
11081069	End	2 DB	1.125	19.000	34.000	10	5	1.000 x 3.5	4.50	5.00	7.50	193.70	87.86
							2	1.000 x 3.5	4.50	5.00	7.50	...2nd Row	
11111811	Bolt-On Wear Plate	2 WP _	1.250	13.500	23.625	4	2	1.000 x 2.5	3.25	17.13		100.00	45.36
							2	1.000 x 2.5	3.25	17.13		...2nd Row	
-->	3/4" PLOW BOLT SETUP												
11011903	Base Edge for 3/4" Bolts	1 SB											
11011987	Center	1 DB											
11011411	End	2 DB	1.250	16.000	34.000	10	5	0.750 x 2.75	4.50	5.00	7.50	168.60	76.48
							2	0.750 x 2.75	4.50	5.00	7.50	...2nd Row	
11111811	Bolt-On Wear Plate	2 WP _	1.250	13.500	23.625	4	2	1.000 x 2.5	3.25	17.13		100.00	45.36
							2	1.000 x 2.5	3.25	17.13		...2nd Row	

### L180 - C D E Light Material, High Tipping

Serial Number: 92192 82508 91678 82015 82016 91757 92270

--> 1" PLOW BOLT SETUP

11081058	Base Edge for 1" Bolts	1 SB	1.125	7.874	145.669								
11045299	Base Edge for 1" Bolts	1 SB	1.125	9.843	145.669	28						422.30	191.55
11111691	Base Edge for 1" Bolts	1 SB	1.500	11.810	145.670	28						673.00	305.27
11081066	Center	1 DB	1.125	15.000	77.375	10	10	1.000 x 3.5	4.94	7.50	7.50	349.30	158.44
11081069	End	2 DB	1.125	19.000	34.000	10	5	1.000 x 3.5	4.50	5.00	7.50	193.70	87.86
							2	1.000 x 3.5	4.50	5.00	7.50	...2nd Row	



# Black Cat Blades Ltd.

## Black Cat Replacement Parts For Volvo/Michigan® Equipment Loaders

Model/ Part Number	Blade Position	Qty Req	Blade Type	. . . . Dimensions . . . .			Total Holes	. . . . Bolts . . . .			. . . . Hole Spacing . . . .			. . . Weight. . .	
				Thick	Width	Length		Qty	Dia x Len	End to 1	1st to 2	2nd to 3	Lbs	Kg	
11111811	Bolt-On Wear Plate	2	WP _	1.250 x 13.500 x 23.625			4	2	1.000 x 2.5	3.25	17.13		100.00	45.36	
								2	1.000 x 2.5	3.25	17.13		...2nd Row		
-->	3/4" PLOW BOLT SETUP														
11011561	Base Edge	1	SB	1.125 x 7.874 x 145.669											
11011570	Center	1	DB	1.250 x 12.000 x 77.344			10	10	0.750 x 2.75	4.92	7.50	7.50	276.80	125.55	
11011411	End	2	DB	1.250 x 16.000 x 34.000			10	5	0.750 x 2.75	4.50	5.00	7.50	168.60	76.48	
								2	0.750 x 2.75	4.50	5.00	7.50	...2nd Row		
11111811	Bolt-On Wear Plate	2	WP _	1.250 x 13.500 x 23.625			4	2	1.000 x 2.5	3.25	17.13		100.00	45.36	
								2	1.000 x 2.5	3.25	17.13		...2nd Row		

### L180 - C D E Light Material, High Tipping

Serial Number: 91679 80707 91758 92271 80799 82018

11081062	Base Edge	1	SB	1.125 x 7.874 x 157.480										
11045301	Base Edge	1	SB	1.125 x 9.843 x 157.480			30						457.20	207.38
11081067	Center	1	DB	1.125 x 15.000 x 89.250			12	12	1.000 x 3.5	3.38	7.50	7.50	402.60	182.62
11081069	End	2	DB	1.125 x 19.000 x 34.000			10	5	1.000 x 3.5	4.50	5.00	7.50	193.70	87.86
								2	1.000 x 3.5	4.50	5.00	7.50	...2nd Row	
11111811	Bolt-On Wear Plate	2	WP _	1.250 x 13.500 x 23.625			4	2	1.000 x 2.5	3.25	17.13		100.00	45.36
								2	1.000 x 2.5	3.25	17.13		...2nd Row	

### L180 - C D General Purpose

Serial Number: 92178 92181 91943 91612 91613 91973 92538 92184 91615

11990976	Base Edge Without Holes		SB	1.500 x 12.000 x 143.701									697.00	316.15
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### L180 - C General Purpose

Serial Number: 92799

11990986	Base Edge	1	SB											
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### L180 - C Spade Nose Rock

Serial Number: 91616 91617 94774 91619 91618

11010617	Spade Nose Base Edge Without Holes	1	SB\_/											
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### L180 - C D E Spade Nose Rock

Serial Number: 93742 93741 93745

11045586	Spade Nose Base Edge	1	SB\_/	1.500 x 23.228 x 127.165			18						960.20	435.54
11111889	Center	1	IRR	1.250 x 14.961 x 39.764			4		1.000	6.40	10.53	5.91	194.00	88.00
11045618	End LH	1	DB//	1.250 x 14.961 x 49.055			6		1.000	8.15	5.12	5.91	233.00	105.69
11045619	End RH	1	DB\\	1.250 x 14.961 x 49.055			6		1.000	7.48	5.12	5.91	234.00	106.14
11111811	Bolt-On Wear Plate	2	WP _	1.250 x 13.500 x 23.625			4	2	1.000 x 2.5	3.25	17.13		100.00	45.36
								2	1.000 x 2.5	3.25	17.13		...2nd Row	

### L220 E Light Material

Serial Number: 82510

11082599	Base Edge	1	SB	1.500 x 11.811 x 125.984			30						582.50	264.22
11082666	Center	1	DB	1.125 x 14.960 x 71.570			8	8	1.000 x 3.5	5.75	10.59	5.91	315.00	142.88
11082664	End	2	DB	1.125 x 18.900 x 27.070			8	4	1.000 x 3.5	5.25	5.30	5.91	153.00	69.40
								2	1.000 x 3.5	5.25	5.30	5.91	...2nd Row	
L180HA	HA Center (Cast)	3	HA	1.500 x 11.250 x 32.742			4	4	1.000 x 3.5	2.83	10.59	5.91	144.80	65.68
L180HAL	HA End LH (Cast)	1	HA	1.500 x 15.187 x 13.630			3	2	1.000 x 3.5	2.83	5.30		77.00	34.93
								2	1.000 x 3.5	2.83			...2nd Row	
L180HAR	HA End RH (Cast)	1	HA	1.500 x 15.187 x 13.630			3	2	1.000 x 3.5	2.83	5.30		77.00	34.93
								1	1.000 x 3.5	2.83			...2nd Row	

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# Black Cat Blades Ltd.

## Black Cat Replacement Parts For Volvo/Michigan® Equipment Loaders

Model/ Part Number	Blade Position	Qty Blade Req Type	. . . . Dimensions . . . .			Total Holes	. . . . Bolts . . . .			. . . . Hole Spacing . . . .			. . . . Weight . . .	
			Thick	Width	Length		Qty	Dia x Len	End to 1	1st to 2	2nd to 3	Lbs	Kg	
L180HATP	Bolt on Top Plate Center	6 DB	1.000	7.353	16.250	2	2	1.000 x 4.5	2.83	10.59		26.40	11.97	
L180HATPL	Bolt on Top Plate LH	1 DB	1.000	11.478	9.500	3	2	1.000 x 4.5	1.38			22.50	10.21	
							1	1.000 x 4.5	1.38	5.30		...2nd Row		
L180HATPR	Bolt on Top Plate RH	1 DB	1.000	11.478	9.500	3	2	1.000 x 4.5	1.38			22.50	10.21	
							1	1.000 x 4.5	1.38	5.30		...2nd Row		
11082654	Segment	7 DB	1.375	14.961	11.811	2		1.000	2.95	5.91	2.95			
11111811	Bolt-On Wear Plate	2 WP _	1.250	13.500	23.625	4	2	1.000 x 2.5	3.25	17.13		100.00	45.36	
							2	1.000 x 2.5	3.25	17.13		...2nd Row		

### L220 D E General Purpose

Serial Number: 93985 93453 93454 93972 93974 93456 94979 80055 80218 80738 80749 82458

11111760	Base Edge	1 SB	1.500	11.811	133.858	37						618.20	280.41
11142595	Base Edge with Countersunk Holes	1 SB	1.500	11.811	133.858	37						619.00	280.77
11111776	Center	1 DB	1.125	15.000	77.000	9	9	1.000 x 3.5	3.30	8.80	8.80	327.10	148.37
11111775	End	2 DB	1.125	19.000	28.300	10	5	1.000 x 3.5	5.35	5.06	3.74	152.60	69.22
							2	1.000 x 3.5	5.35	5.06	3.74	...2nd Row	
L220HA	HA Center (Cast)	3 HA	1.875	12.750	34.946	5	5	1.000 x 3.5	3.62	5.06	8.78	202.40	91.81
L220HAL	HA End LH (Cast)	1 HA	1.875	16.687	14.438	3	2	1.000 x 3.5	5.76	5.06		107.80	48.90
							1	1.000 x 3.5	5.76			...2nd Row	
L220HAR	HA End RH (Cast)	1 HA	1.875	16.687	14.438	3	2	1.000 x 3.5	5.76	5.06		107.80	48.90
							1	1.000 x 3.5	5.76			...2nd Row	
11111761	Segment	7 DB	1.125	15.000	13.000	3	3	1.000 x 3.5	2.75	3.75	3.75	57.60	26.13
11111761HA	HA Segment (Cast)	7 HA	1.750	13.750	13.000	3	3	1.000 x 3.5	2.75	3.75	3.75	63.23	28.68
11111026	Wider Segment	7 DB											
11417476	Wider Segment	7 DB	1.375	14.961	12.656	3		1.000	2.56	3.74	3.74	66.50	30.16
11111282	Bolt-On Wear Plate	2 WP _											
11156580	Bolt-On Wear Plate	2 SB _	1.000	15.236	22.441	4		1.000	3.15	16.14		88.70	40.23
								1.000	3.15	16.14		...2nd Row	
11111811	Bolt-On Wear Plate	2 WP _	1.250	13.500	23.625	4	2	1.000 x 2.5	3.25	17.13		100.00	45.36
							2	1.000 x 2.5	3.25	17.13		...2nd Row	

### L220 D E High Tipping

Serial Number: 91756 93451 80798 80797

11081063	Base Edge	1 SB	1.500	7.874	134.000								
11045302	Base Edge	1 SB	1.500	9.843	134.000								
11081065	Center	1 DB	1.125	15.000	65.600	9	9	1.000 x 3.5	2.80	7.50	7.50	295.80	134.17
11081069	End	2 DB	1.125	19.000	34.000	10	5	1.000 x 3.5	4.50	5.00	7.50	193.70	87.86
							2	1.000 x 3.5	4.50	5.00	7.50	...2nd Row	
11111811	Bolt-On Wear Plate	2 WP _	1.250	13.500	23.625	4	2	1.000 x 2.5	3.25	17.13		100.00	45.36
							2	1.000 x 2.5	3.25	17.13		...2nd Row	

### L220 D E Light Material, High Tipping

Serial Number: 93416 93450 93663 93449 82508 82507 82506 82505 80799

11045299	Base Edge	1 SB	1.125	9.843	145.669	28						422.30	191.55
11111691	Base Edge	1 SB	1.500	11.810	145.670	28						673.00	305.27
11081066	Center	1 DB	1.125	15.000	77.375	10	10	1.000 x 3.5	4.94	7.50	7.50	349.30	158.44
11081069	End	2 DB	1.125	19.000	34.000	10	5	1.000 x 3.5	4.50	5.00	7.50	193.70	87.86
							2	1.000 x 3.5	4.50	5.00	7.50	...2nd Row	
11111282	Bolt-On Wear Plate	2 WP _											
11156580	Bolt-On Wear Plate	2 SB _	1.000	15.236	22.441	4		1.000	3.15	16.14		88.70	40.23
								1.000	3.15	16.14		...2nd Row	

### L220 D E Light Material

Serial Number: 91679 80707 91758 80799

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# Black Cat Blades Ltd.

## Black Cat Replacement Parts For Volvo/Michigan® Equipment Loaders

Model/ Part Number	Blade Position	Qty Blade Req Type	. . . . Dimensions . . . .			Total Holes	. . . . Bolts . . . .			. . . . Hole Spacing . . . .			. . . Weight . . .	
			Thick	Width	Length		Qty	Dia x Len	End to 1	1st to 2	2nd to 3	Lbs	Kg	
11081062	Base Edge	1 SB	1.125	x 7.874	x 157.480									
11045301	Base Edge	1 SB	1.125	x 9.843	x 157.480	30							457.20	207.38
11081067	Center	1 DB	1.125	x 15.000	x 89.250	12	12	1.000 x 3.5	3.38	7.50	7.50		402.60	182.62
11081069	End	2 DB	1.125	x 19.000	x 34.000	10	5	1.000 x 3.5	4.50	5.00	7.50		193.70	87.86
							2	1.000 x 3.5	4.50	5.00	7.50		...2nd Row	
11111282	Bolt-On Wear Plate	2 WP _												
11111811	Bolt-On Wear Plate	2 WP _	1.250	x 13.500	x 23.625	4	2	1.000 x 2.5	3.25	17.13			100.00	45.36
							2	1.000 x 2.5	3.25	17.13			...2nd Row	

### L220 General Purpose

Serial Number: 93452 93455 93457 93973 93980 93459 94977 94978 80219

11142594	Base Edge	1 SB												
11111026	Segment	7 DB												
11111811	Bolt-On Wear Plate	2 WP _	1.250	x 13.500	x 23.625	4	2	1.000 x 2.5	3.25	17.13			100.00	45.36
							2	1.000 x 2.5	3.25	17.13			...2nd Row	

### L220 D E Spade Nose Rock

Serial Number: 93458 94976 80540 80981 82888

11142596	Spade Nose Base Edge	1 SB\_/	1.500	x 24.410	x 135.039	25							1288.00	584.23
11111762	Center	1 IRR	1.250	x 19.685	x 43.071	14		1.000	7.76	10.04	3.74		266.00	120.66
11111011	End LH	1 DB//	1.250	x 14.961	x 51.496	8		1.000	4.58	7.68	3.74		232.00	105.23
11111012	End RH	1 DB\\	1.250	x 14.961	x 51.496	8		1.000	4.58	7.68	3.74		232.00	105.23
11111761	Segment	7 DB	1.125	x 15.000	x 13.000	3	3	1.000 x 3.5	2.75	3.75	3.75		57.60	26.13
11111761HA	HA Segment (Cast)	7 HA	1.750	x 13.750	x 13.000	3	3	1.000 x 3.5	2.75	3.75	3.75		63.23	28.68
11417476	Wider Segment	7 DB	1.375	x 14.961	x 12.656	3		1.000	2.56	3.74	3.74		66.50	30.16
11156580	Bolt-On Wear Plate	2 SB _	1.000	x 15.236	x 22.441	4		1.000	3.15	16.14			88.70	40.23
								1.000	3.15	16.14			...2nd Row	

### L250 G General Purpose

Serial Number:

L250GBASE	Base Edge	1 SB	1.500	x 11.811	x 140.945	23							638.10	289.44
15155526	Center	1 DB	1.125	x 14.961	x 81.811	9		1.000	3.74	9.29	9.29		368.50	167.15
15155527	End	2 DB	1.125	x 18.898	x 29.449	10		1.000	5.43	5.35	3.94		165.90	75.25
								1.000	5.43	5.35	3.94		...2nd Row	

### L330 C D E General Purpose

Serial Number: 94895 94599 93485 93489 92929 92931 92925 92926 94772

11082431	Base Edge	1 SB	2.500	x 14.578	x 156.299	21							1483.00	672.68
11082587	Base Edge Without Holes	1 SB	2.500	x 14.567	x 156.299								1483.00	672.68
11082433	Center	1 DB	1.500	x 16.929	x 55.984	7	9	1.250 x 4.125	6.77	4.13	12.95		370.30	167.97
11082434	End	2 DB	1.500	x 16.929	x 49.803	6	6	1.250 x 4.125	10.16	4.13	4.13		329.70	149.55
11082433FHA	Half Arrow Center (Fabricated)	1 HA	1.750	x 13.000	x 55.960	7	7	1.250 x 4.125	6.77	4.13	12.95		351.00	159.21
11082434FHA	HA End (Fabricated)	2 HA	1.750	x 13.000	x 49.790	6	6	1.250 x 4.125	10.16	4.13	4.13		313.00	141.97
11082443	Segment	7 DB	1.625	x 16.929	x 13.386	3	3	1.250 x 4.125	2.56	4.13	4.13		83.00	37.65
11111134	HD Segment	7 DB	2.000	x 16.929	x 13.386	3	3	1.250 x 4.125	2.56	4.13	4.13		111.20	50.44
11082617	Half Arrow Protector Segment (Cast)	7 HA	2.000	x 16.500	x 13.375	3	3	1.250 x 4.125	2.55	4.13	4.13		98.50	44.68
11111250	Bolt-On Wear Plate	2 WP _												

### L330 C D E Light Material

Serial Number: 80271 94773

11045477	Base Edge	1 SB	2.500	x 14.480	x 177.170	24							1586.70	719.72
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# Black Cat Blades Ltd.

## Black Cat Replacement Parts For Volvo/Michigan® Equipment Loaders

Model/ Part Number	Blade Position	Qty Req	Blade Type	. . . . Dimensions . . . .			Total Holes	. . . . Bolts . . . .			. . . . Hole Spacing . . . .			. . . . Weight . . .	
				Thick	Width	Length		Qty	Dia x Len	End to 1	1st to 2	2nd to 3	Lbs	Kg	
11045478	Center	1	DB	1.500	x 16.930	x 77.205	10	10	1.250 x 4.125	6.77	4.13	12.95	510.20	231.42	
11082434	End	2	DB	1.500	x 16.929	x 49.803	6	6	1.250 x 4.125	10.16	4.13	4.13	329.70	149.55	
11111250	Bolt-On Wear Plate	2	WP _												

### L330 C Spade Nose Rock

Serial Number: 92927 92923 92928 92919

11082432	Spade Nose Base Edge Without Holes	1	SB\_/											
11082435	Center	1	IRR	1.500	x 23.622	x 52.835	14		1.250 1.250	6.01	4.08	12.20	473.00	214.55 ...2nd Row
11082436	End LH	1	DB//	1.500	x 16.929	x 55.000	6		1.250	12.56	4.13	4.13	339.00	153.77
11082437	End RH	1	DB\\	1.500	x 16.929	x 55.000	6		1.250	12.56	4.13	4.13	370.00	167.83
11082443	Segment	7	DB	1.625	x 16.929	x 13.386	3	3	1.250 x 4.125	2.56	4.13	4.13	83.00	37.65
11111134	HD Segment	7	DB	2.000	x 16.929	x 13.386	3	3	1.250 x 4.125	2.56	4.13	4.13	111.20	50.44
11082617	Half Arrow Protector Segment (Cast)	7	HA	2.000	x 16.500	x 13.375	3	3	1.250 x 4.125	2.55	4.13	4.13	98.50	44.68

### L330 C D E Spade Nose Rock

Serial Number: 93487 93488 93496 93497 80129 80167

11111126	Spade Nose Base Edge	1	SB\_/	2.500	x 31.100	x 156.300	25							3166.001436.07
11111135	Center	1	IRR	1.625	x 23.622	x 48.780	14		1.250	999.00	4.13	4.13	421.00	190.96
11111136	End LH	1	DB//	1.625	x 16.929	x 60.000	10		1.250	5.08	5.59	4.13	372.00	168.74
11111137	End RH	1	DB\\	1.625	x 16.929	x 60.000	10		1.250	5.08	5.59	4.13	400.00	181.44
11082443	Segment	7	DB	1.625	x 16.929	x 13.386	3	3	1.250 x 4.125	2.56	4.13	4.13	83.00	37.65
11111134	HD Segment	7	DB	2.000	x 16.929	x 13.386	3	3	1.250 x 4.125	2.56	4.13	4.13	111.20	50.44
11082617	Half Arrow Protector Segment (Cast)	7	HA	2.000	x 16.500	x 13.375	3	3	1.250 x 4.125	2.55	4.13	4.13	98.50	44.68
11111250	Bolt-On Wear Plate	2	WP _											

### L330 C D E Spade Nose Rock

Serial Number: 80130 80168

11111127	Spade Nose Base Edge Without Holes	1	SB\_/	2.500	x 31.100	x 156.300								3166.001436.07
11111250	Bolt-On Wear Plate	2	WP _											

### 35 45 55 65 75 85 General Purpose

Serial Number: 87" BUCKET

2514814	Base Edge	1	SB	0.750	x 8.000	x 87.000	12							
2519491	Center	1	DB	0.750	x 8.000	x 48.844	4	4	0.500 x 2	7.41	11.34	11.34	76.00	34.47
2519492	End	2	DB	0.750	x 8.000	x 19.063	4	4	0.500 x 2	3.81	3.81		30.00	13.61

### 35 45 55 65 75 85 General Purpose

Serial Number: 93.5" BUCKET

2512596	Base Edge	1	SB	1.000	x 9.000	x 93.500								
2518690	Center	1	DB	0.750	x 8.000	x 52.250	4	4	0.625 x 2.25	8.00	12.00	12.25	82.00	37.19
2518689	End		DB	0.750	x 8.000	x 20.500	4	4	0.625 x 2.25	4.16	4.06	4.06	32.00	14.51

### 35 45 55 65 75 85 General Purpose

Serial Number: 93.75" BUCKET

2511381	Base Edge	1	SB	1.000	x 8.000	x 93.750								
2511386	Center	1	DB	1.000	x 8.000	x 48.875		11	x 2.25					
2511384	End RH	1	DB	1.000	x 8.000	x 22.563	4	4	0.875 x 2.25	5.88	5.50	3.88	47.00	21.32
2511385	End LH	1	DB	1.000	x 8.000	x 22.563	4	4	0.875 x 2.25	5.88	5.50	3.88	50.00	22.68

### 35 45 55 65 75 85 General Purpose

Serial Number: 97" BUCKET

2525352	Base Edge	1	SB	1.000	x 9.000	x 97.000	20						227.00	102.97
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# Black Cat Blades Ltd.

## Black Cat Replacement Parts For Volvo/Michigan® Equipment Loaders

Model/ Part Number	Blade Position	Qty Blade Req Type	. . . . Dimensions . . . .			Total Holes	. . . . Bolts . . . .			. . . . Hole Spacing . . . .			. . . . Weight. . .	
			Thick	Width	Length		Qty	Dia x Len	End to 1	1st to 2	2nd to 3	Lbs	Kg	
2528832	HD Base Edge	1 SB	1.250	9.000	97.000	20							284.00	128.82
2525441	Center	1 DB	0.750	8.000	55.750	4	4	0.625 x 2.25	8.75	12.75	12.75		88.00	39.92
2525440	End	2 DB	0.750	8.000	20.500	4	4	0.625 x 2.25	3.88	4.25	4.25		32.00	14.51

### 35 45 55 65 75 85 General Purpose

Serial Number: 97.75" BUCKET

2511382	Base Edge	1 SB	1.000	8.000	97.750	20								
2511387	Center	1 DB	1.000	8.000	52.875	12	12	0.875 x 2.25	1.94	3.88	3.88		110.00	49.90
2511384	End RH	1 DB	1.000	8.000	22.563	4	4	0.875 x 2.25	5.88	5.50	3.88		47.00	21.32
2511385	End LH	1 DB	1.000	8.000	22.563	4	4	0.875 x 2.25	5.88	5.50	3.88		50.00	22.68

### 35 45 55 65 75 85 General Purpose

Serial Number: 99.75" BUCKET

2518572	Base Edge	1 SB	1.000	9.000	99.750									
2519888	Center	1 DB	0.750	8.000	55.938	4	4	0.625 x 2.25	8.47	13.00	13.00		86.00	39.01
2519887	End	2 DB	0.750	8.000	21.844	4	4	0.625 x 2.25	4.41	4.34	4.34		34.00	15.42

### 35 45 55 65 75 85 General Purpose

Serial Number: 102" BUCKET

2553946	Base Edge	1 SB	1.250	9.000	102.000	12							300.00	136.08
2553943	Center	1 DB	0.750	8.000	50.750	4	4	0.625 x 2.5	6.25	12.75	12.75		80.00	36.29
2553942	End	2 DB	0.750	8.000	25.438	4	4	0.625 x 2.5	6.34	4.25	4.25		41.00	18.60

### 35 45 55 65 75 85 General Purpose

Serial Number: 104" BUCKET

2526421	Base Edge	1 SB	1.375	10.000	104.000	15							372.00	168.74
2526419	Center	1 DB	1.000	10.000	54.750	9	9	0.750 x 3	3.50	4.00	6.63		140.00	63.50
2526416	End	2 DB	1.000	10.000	24.500	3	3	0.750 x 3	5.63	6.63	6.63		63.00	28.58

### 35 45 55 65 75 85 General Purpose

Serial Number: 105.75" BUCKET

2511383	Base Edge	1 SB	1.000	8.000	105.750	11								
2511390	Center	1 DB	1.375	8.000	50.875	12		0.875 x 2.25						
2511388	End RH	1 DB	1.375	8.000	27.500	5		0.875 x 2.25						
2511389	End LH	1 DB	1.375	8.000	27.500	5		0.875 x 2.25						

### 125 B General Purpose

Serial Number: 120" BUCKET

2526420	Base Edge	1 SB	1.750	10.500	120.000	19							575.00	260.82
2526423	Center	1 DB	1.250	10.000	59.750	9	9	0.750 x 3.5	2.88	4.50	7.50		198.00	89.81
2526417	End	2 DB	1.250	10.000	30.000	5	5	0.750 x 3.5	4.50	3.00	7.50		96.00	43.54
2541821	Heavy Duty Wider Center	1 DB	1.375	13.000	59.813	9	9	0.750 x 3.5	2.91	4.50	7.50		261.00	118.39
2541823	Heavy Duty Wider End	2 DB	1.375	13.000	30.000	5	5	0.750 x 3.5	4.50	3.00	7.50		131.00	59.42

### 125 C General Purpose

Serial Number: 124" BUCKET

2557266	Base Edge	1 SB	1.500	10.500	124.000	25							509.00	230.88
2526422	Base Edge	1 SB	1.750	10.500	124.000	17							594.00	269.43
2526418	Center	1 DB	1.250	10.000	55.750	7	7	0.750 x 3	5.38	7.50			177.00	80.29
2526415	End	2 DB	1.250	10.000	34.000	5	5	0.750 x 3	4.50	5.00	7.50		108.00	48.99
2541822	Heavy Duty Wider Center	1 DB	1.250	12.000	55.750	7	7	0.750 x 3	5.38	7.50			204.00	92.53
2541824	Heavy Duty Wider End	2 DB	1.250	12.000	33.750	5	5	0.750 x 3	4.38	5.00	7.50		124.00	56.25

### 175 B General Purpose

Serial Number: 124" BUCKET

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# Black Cat Blades Ltd.

## Black Cat Replacement Parts For Volvo/Michigan® Equipment Loaders

Model/ Part Number	Blade Position	Qty Req	Blade Type	. . . Dimensions . . . .			Total Holes	. . . Bolts . . . .			. . . Hole Spacing . . . .			. . . Weight . . .	
				Thick	Width	Length		Qty	Dia x Len	End to 1	1st to 2	2nd to 3	Lbs	Kg	
2557266	Base Edge	1	SB	1.500	10.500	124.000	25						509.00	230.88	
2526422	Base Edge	1	SB	1.750	10.500	124.000	17						594.00	269.43	
2526418	Center	1	DB	1.250	10.000	55.750	7	7	0.750 x 3	5.38	7.50		177.00	80.29	
2526415	End	2	DB	1.250	10.000	34.000	5	5	0.750 x 3	4.50	5.00	7.50	108.00	48.99	
2541822	Heavy Duty Wider Center	1	DB	1.250	12.000	55.750	7	7	0.750 x 3	5.38	7.50		204.00	92.53	
2541824	Heavy Duty Wider End	2	DB	1.250	12.000	33.750	5	5	0.750 x 3	4.38	5.00	7.50	124.00	56.25	

### 175 C General Purpose

Serial Number: 130" BUCKET

2555849	Base Edge	1	SB	1.750	10.500	130.000								
2555850	Center	1	DB	1.375	13.000	59.438	7	7	0.750 x 3.25	6.00	7.91		259.00	117.48
2555851	End	2	DB	1.375	13.000	35.188	5	5	0.750 x 3.25	4.50	5.19	7.91	169.40	76.84

### 4300 B General Purpose

Serial Number: 95.5" BUCKET

11010394	Base Edge	1	SB	1.000	8.000	95.669	25						199.50	90.49
11011412	Center	1	DB	0.750	11.000	54.252	9	9	0.625 x 2.5	1.93	6.30	6.30	115.80	52.53
11011413	End	2	DB	0.750	14.449	20.511	8	4	0.625 x 2.5	4.17	4.06	4.06	58.10	26.35
								2	0.625 x 2.5	4.71	4.06	4.06	...2nd Row	
2561771-3	Optional Center	1	DB	0.750	8.000	54.252	9	9	0.625 x 2.5	1.93	6.30	6.30	84.10	38.15
2518689	Optional End	2	DB	0.750	8.000	20.500	4	4	0.625 x 2.5	4.16	4.06	4.06	32.00	14.51

### 4300 B General Purpose

Serial Number: 98.5" BUCKET

11011438	Base Edge	1	SB	1.000	8.000	98.422	25						206.70	93.76
11012887	Center	1	DB	0.750	11.024	57.008	9	9	0.625 x 2.5	3.31	6.30	6.30	121.80	55.25
11011413	End	2	DB	0.750	14.449	20.511	8	4	0.625 x 2.5	4.17	4.06	4.06	58.10	26.35
								2	0.625 x 2.5	4.71	4.06	4.06	...2nd Row	
11011439	Optional Center	1	DB	0.750	10.000	57.008	9	9	0.625 x 2.5	3.31	6.30	6.30	111.10	50.39
11011414	Optional End	2	DB	0.750	10.000	20.512	4	4	0.625 x 2.5	4.17	4.06	4.06	39.90	18.10

### 4300 B General Purpose

Serial Number: 100.25" BUCKET

11082121	Base Edge	1	SB											
11081625	Center	1	DB	0.750	11.000	58.980	9	9	0.625 x 2.5	4.29	6.30	6.30	119.00	53.98
11011413	End	2	DB	0.750	14.449	20.511	8	4	0.625 x 2.5	4.17	4.06	4.06	58.10	26.35
								2	0.625 x 2.5	4.71	4.06	4.06	...2nd Row	

### 4300 B

Serial Number: 134.5" BUCKET

11012803	Base Edge	1	SB											
11012832-9	Center	1	DB	0.750	11.020	62.910	10	10	0.625 x 2.5	3.11	6.30	6.30	131.70	59.74
11011413	End	2	DB	0.750	14.449	20.511	8	4	0.625 x 2.5	4.17	4.06	4.06	58.10	26.35
								2	0.625 x 2.5	4.71	4.06	4.06	...2nd Row	

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# Black Cat Blades Ltd.

Black Cat Replacement Parts For  
Volvo/Michigan® Equipment  
Loader Backhoes

Model/ Part Number	Blade Position	Qty Req	Blade Type	. . . . Dimensions . . . .			Total Holes	. . . . Bolts . . . .			. . . . Hole Spacing . . . .				. . . . Weight . . .	
				Thick	Width	Length		Qty	Dia x Len	End to 1	1st to 2	2nd to 3	Lbs	Kg		
<b>BL60 BL70 92.5" Bucket</b>																
Serial Number: <u>11891194 11891265 11891264</u>																
11881240	Base Edge	1	SB													
11883780	One Piece bolt on	1	DB	0.750	8.000	92.520	16	0.750		3.54	12.21	12.21	143.40	65.05		
								0.750		3.54	12.21	12.21			...2nd Row	







# Black Cat Blades Ltd.

Black Cat Replacement Parts For  
Volvo/Michigan® Equipment  
Skid Steers

Model/ Part Number	Blade Position	Qty Req	Blade Type	. . . . Dimensions . . . .			Total Holes	. . . . Bolts . . . .			. . . . Hole Spacing . . . .				. . . . Weight . . . .	
				Thick	Width	Length		Qty	Dia x Len	End to 1	1st to 2	2nd to 3	Lbs	Kg		

### MC60 MC70 MC80 MC90 MC110 72" BUCKETS

Serial Number: 11842854 11842900

11842898	Base Edge Without Holes	1	SB													
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### MC60 MC70 MC80 MC90 MC110 72" BUCKETS

Serial Number: 11842719 11842730 11842747 11842748

11842726	Base Edge	1	SB	0.625	6.000	74.000	7								70.00	31.75
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11842762	One Piece bolt on	1	DB													
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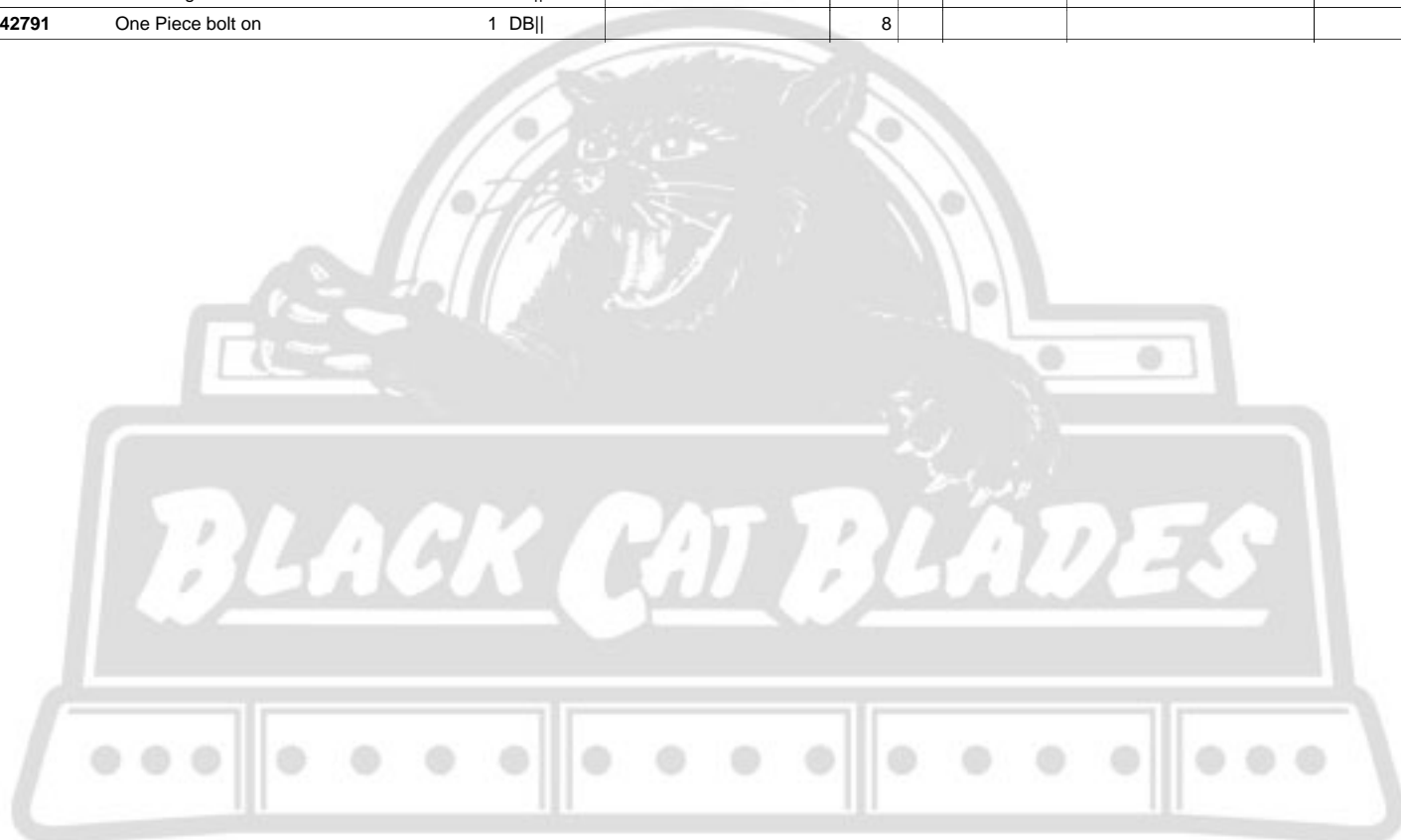
D8147	One Piece bolt on	1	DB	0.625	6.000	74.000	7	0.625		5.50	10.50	10.50			71.00	32.21
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### MC60 MC70 MC80 MC90 MC110 80" BUCKETS

Serial Number: 11842763 11842776 11842776 11842789

11842770	Base Edge	1	SB													
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11842791	One Piece bolt on	1	DB				8									
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# Black Cat Blades Ltd.

## Black Cat Replacement Parts For Volvo/Michigan® Equipment Scraper

Model/ Part Number	Blade Position	Qty Req	Blade Type	. . . . Dimensions . . . .			Total Holes	. . . . Bolts . . . .			. . . . Hole Spacing . . . .			. . . Weight. . .	
				Thick	Width	Length		Qty	Dia x Len	End to 1	1st to 2	2nd to 3	Lbs	Kg	
<b>110</b>															
<u>Serial Number:</u>															
581714	Center	4	DB	1.000	14.000	20.938	5	5	0.750 x 3						
593347	RH/LH Router Bit	2	IRR	0.750	14.000	17.500	7	7	0.688 x 2						
590093	RH/LH Router Bit	2	IRR	0.625	6.000	16.000	4	3	0.688 x 2.5						
<b>110 W</b>															
<u>Serial Number:</u>															
581715	Center	4	DB	1.000	14.000	25.438	6	6	0.750 x 3	2.09	4.25	4.25	89.00	40.37	
593347	RH/LH Router Bit	2	IRR	0.750	14.000	17.500	7	7	0.688 x 2						
590093	RH/LH Router Bit	2	IRR	0.625	6.000	16.000	4	3	0.688 x 2.5						
<b>110-9</b>															
<u>Serial Number:</u>															
1550010	Center	2	DB	0.750	10.000	29.875	12	12	0.750 x 2.5 0.750 x 0	2.44	5.00	5.00	57.00	25.85	
1550011	End	2	DB	0.750	10.000	14.875	6	6	0.750 x 2.5 0.750 x 0	2.44	5.00	5.00	29.00	13.15	
1573685FAB	RH/LH Router Bit	2	IRR	0.875	8.000	15.000	3	3	0.750 x 2.5	4.25	3.25	3.25	28.80	13.06	
<b>110-11 B Elevating Scraper</b>															
<u>Serial Number:</u>															
1576032	Center	2	DB	1.000	13.000	29.875	18	18	0.750 x 3 0.750 x 0	2.50	5.00	5.00	97.10	44.04	
1574483	End	2	DB	1.000	12.000	14.750	9	9	0.750 x 3 0.750 x 0	2.44	5.00	5.00	46.00	20.87	
1573685FAB	RH/LH Router Bit	2	IRR	0.875	8.000	15.000	3	3	0.750 x 2.5	4.25	3.25	3.25	28.80	13.06	
<b>110-11 110-12 Series III Elevating Scraper</b>															
<u>Serial Number:</u>															
1576032	Center	2	DB	1.000	13.000	29.875	18	18	0.750 x 3 0.750 x 0	2.50	5.00	5.00	97.10	44.04	
1574483	End	2	DB	1.000	12.000	14.750	9	9	0.750 x 3 0.750 x 0	2.44	5.00	5.00	46.00	20.87	
1553747	RH/LH Router Bit	2	IRR	0.750	4.000	16.000	4	4	0.688 x 2.75						
<b>110-14 Elevating Scraper</b>															
<u>Serial Number:</u>															
1574827	Drop Center	1	DB	1.000	17.000	59.750	60	24	0.750 x 3 0.750 x 0	2.38	5.00	5.00	266.40	120.84	
1576032	Level Cut Center	2	DB	1.000	13.000	29.875	18	12	0.750 x 3 0.750 x 0	2.50	5.00	5.00	97.10	44.04	
1574828	End	2	DB	1.000	12.000	23.438	15	10	0.750 x 3 0.750 x 0	1.00	5.00	5.00	74.00	33.57	
1554804	RH/LH Router Bit	2	IRR	0.500	10.000	22.750	4	4	0.688 x 2.75						
<b>110-15</b>															
<u>Serial Number:</u>															
1574827	Center	1	DB	1.000	17.000	59.750	60	24	0.750 x 3 0.750 x 0	2.38	5.00	5.00	266.40	120.84	
1574828	End	2	DB	1.000	12.000	23.438	15	15	0.750 x 3 0.750 x 0	1.00	5.00	5.00	74.00	33.57	
1573685FAB	RH/LH Router Bit	2	IRR	0.875	8.000	15.000	3	3	0.750 x 2.75	4.25	3.25	3.25	28.80	13.06	
<b>110-H Series III Elevating Scraper</b>															
<u>Serial Number:</u>															

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# Black Cat Blades Ltd.

## Black Cat Replacement Parts For Volvo/Michigan® Equipment Scrapper

Model/ Part Number	Blade Position	Qty Req	Blade Type	. . . . Dimensions . . . .			Total Holes	. . . . Bolts . . . .			. . . . Hole Spacing . . . .			. . . Weight. . .	
				Thick	Width	Length		Qty	Dia x Len	End to 1	1st to 2	2nd to 3	Lbs	Kg	
1576032	Center	2	DB	1.000	13.000	29.875	18	18	0.750 x 3 0.750 x 0	2.50 2.50	5.00 5.00	5.00 5.00	97.10 ...2nd Row	44.04	
1574483	End	2	DB	1.000	12.000	14.750	9	9	0.750 x 3 0.750 x 0	2.44 2.44	5.00 5.00	5.00 5.00	46.00 ...2nd Row	20.87	
1553747	RH/LH Router Bit	2	IRR	0.750	4.000	16.000	4	4	0.688 x 2.75						
<b>110-HT Elevating Scrapper</b>															
<u>Serial Number:</u>															
1574827	Drop Center	1	DB	1.000	17.000	59.750	60	24	0.750 x 3 0.750 x 0	2.38 2.38	5.00 5.00	5.00 5.00	266.40 ...2nd Row	120.84	
1576032	Level Cut Center	2	DB	1.000	13.000	29.875	18	12	0.750 x 3 0.750 x 0	2.50 2.50	5.00 5.00	5.00 5.00	97.10 ...2nd Row	44.04	
1574828	End	2	DB	1.000	12.000	23.438	15	10	0.750 x 3 0.750 x 0	1.00 1.00	5.00 5.00	5.00 5.00	74.00 ...2nd Row	33.57	
1554804	RH/LH Router Bit	2	IRR	0.500	10.000	22.750	4	4	0.688 x 2.75						
<b>110-HTB Elevating Scrapper</b>															
<u>Serial Number:</u>															
1574827	Drop Center	1	DB	1.000	17.000	59.750	60	24	0.750 x 3 0.750 x 0	2.38 2.38	5.00 5.00	5.00 5.00	266.40 ...2nd Row	120.84	
1576032	Level Cut Center	2	DB	1.000	13.000	29.875	18	12	0.750 x 3 0.750 x 0	2.50 2.50	5.00 5.00	5.00 5.00	97.10 ...2nd Row	44.04	
1574828	End	2	DB	1.000	12.000	23.438	15	10	0.750 x 3 0.750 x 0	1.00 1.00	5.00 5.00	5.00 5.00	74.00 ...2nd Row	33.57	
1573685FAB	RH/LH Router Bit	2	IRR	0.875	8.000	15.000	3		0.750	4.25	3.25	3.25	28.80	13.06	
<b>114E</b>															
<u>Serial Number:</u>															
1576032	Center	2	DB	1.000	13.000	29.875	18	12	0.750 x 3 0.750 x 0	2.50 2.50	5.00 5.00	5.00 5.00	97.10 ...2nd Row	44.04	
1574483	End	2	DB	1.000	12.000	14.750	9	6	0.750 x 3 0.750 x 0	2.44 2.44	5.00 5.00	5.00 5.00	46.00 ...2nd Row	20.87	
1554804	RH/LH Router Bit	2	IRR	0.500	10.000	22.750	4	4	0.688 x 2.75						
<b>192</b>															
<u>Serial Number:</u>															
1550010	Center	2	DB	0.750	10.000	29.875	12	12	0.750 x 2.5 0.750 x 0	2.44 2.44	5.00 5.00	5.00 5.00	57.00 ...2nd Row	25.85	
1550011	End	2	DB	0.750	10.000	14.875	6	6	0.750 x 2.5 0.750 x 0	2.44 2.44	5.00 5.00	5.00 5.00	29.00 ...2nd Row	13.15	
1573685FAB	RH/LH Router Bit	2	IRR	0.875	8.000	15.000	3	3	0.750 x 2.5	4.25	3.25	3.25	28.80	13.06	
<b>210</b>															
<u>Serial Number:</u>															
581716	Center	4	DB	1.000	16.000	28.375	7	7	0.875 x 3	2.20	4.00	4.00	115.00	52.16	
1528486	Heavy Duty Center	4	DB	1.250	16.000	28.406	7	7	0.875 x 3	2.19	4.00	4.00	150.30	68.17	
593348	RH/LH Router Bit	2	IRR	0.750	14.000	24.250	7	7	0.813 x 2.5						
591349	RH/LH Router Bit	2	IRR	0.750	6.000	22.000	4	4	0.813 x 2.5						
<b>210 H HB Elevating Scrapper</b>															
<u>Serial Number:</u>															
1576032	Center	4	DB	1.000	13.000	29.875	18	12	0.750 x 3 0.750 x 0	2.50 2.50	5.00 5.00	5.00 5.00	97.10 ...2nd Row	44.04	



# Black Cat Blades Ltd.

## Black Cat Replacement Parts For Volvo/Michigan® Equipment Scraper

Model/ Part Number	Blade Position	Qty Blade Req Type	. . . . Dimensions . . . .			Total Holes	. . . . Bolts . . . .			. . . . Hole Spacing . . . .			. . . . Weight. . .	
			Thick	Width	Length		Qty	Dia x Len	End to 1	1st to 2	2nd to 3	Lbs	Kg	
1574827	Drop Center	1 DB	1.000 x 17.000 x 59.750			60	24	0.750 x 3 0.750 x 0	2.38 2.38	5.00 5.00	5.00 5.00	266.40	120.84	...2nd Row
1576032	End	2 DB	1.000 x 13.000 x 29.875			18	12	0.750 x 3 0.750 x 0	2.50 2.50	5.00 5.00	5.00 5.00	97.10	44.04	...2nd Row
1555313	RH/LH Router Bit	2 IRR	0.750 x 10.500 x 15.500			4	4	0.813 x 2.75						
<b>216 S-7</b>														
<u>Serial Number:</u>														
1576032	Center	2 DB	1.000 x 13.000 x 29.875			18	6	0.750 x 3 0.750 x 3	2.50 2.50	5.00 5.00	5.00 5.00	97.10	44.04	...2nd Row
1574483	End	2 DB	1.000 x 12.000 x 14.750			9	3	0.750 x 3 0.750 x 3	2.44 2.44	5.00 5.00	5.00 5.00	46.00	20.87	...2nd Row
1554023	RH/LH Router Bit	2 IRR	0.750 x 6.000 x 15.500			4	4	0.750 x 2.75	3.25	3.00	3.00	19.00	8.62	
<b>222 223</b>														
<u>Serial Number:</u>														
1576032	Center	4 DB	1.000 x 13.000 x 29.875			18	6	0.750 x 3 0.750 x 3	2.50 2.50	5.00 5.00	5.00 5.00	97.10	44.04	...2nd Row
1554023	RH/LH Router Bit	2 IRR	0.750 x 6.000 x 15.500			4	4	0.750 x 2.75	3.25	3.00	3.00	19.00	8.62	
<b>292 - B C</b>														
<u>Serial Number:</u>														
1576032	Center	2 DB	1.000 x 13.000 x 29.875			18	6	0.750 x 3 0.750 x 3	2.50 2.50	5.00 5.00	5.00 5.00	97.10	44.04	...2nd Row
1574483	End	2 DB	1.000 x 12.000 x 14.750			9	3	0.750 x 3 0.750 x 3	2.44 2.44	5.00 5.00	5.00 5.00	46.00	20.87	...2nd Row
1554804	RH/LH Router Bit	2 IRR	0.500 x 10.000 x 22.750			4	4	0.688 x 2.75						
<b>292 E Elevating Scraper</b>														
<u>Serial Number:</u>														
1576032	Center	2 DB	1.000 x 13.000 x 29.875			18	6	0.750 x 3 0.750 x 3	2.50 2.50	5.00 5.00	5.00 5.00	97.10	44.04	...2nd Row
1574483	End	2 DB	1.000 x 12.000 x 14.750			9	3	0.750 x 3 0.750 x 3	2.44 2.44	5.00 5.00	5.00 5.00	46.00	20.87	...2nd Row
1573685	Router Bit	2 IRR	1.250 x 8.000 x 15.000			3	3	0.813 x 2.75						
<b>294</b>														
<u>Serial Number:</u>														
1576032	Center	2 DB	1.000 x 13.000 x 29.875			18	6	0.750 x 3 0.750 x 3	2.50 2.50	5.00 5.00	5.00 5.00	97.10	44.04	...2nd Row
1574827	Drop Center	2 DB	1.000 x 17.000 x 59.750			60	6	0.750 x 3 0.750 x 3	2.38 2.38	5.00 5.00	5.00 5.00	266.40	120.84	...2nd Row
1574828	End	2 DB	1.000 x 12.000 x 23.438			15	5	0.750 x 3 0.750 x 3	1.00 1.00	5.00 5.00	5.00 5.00	74.00	33.57	...2nd Row
1554804	RH/LH Router Bit	2 IRR	0.500 x 10.000 x 22.750			4	4	0.688 x 2.75						
<b>310</b>														
<u>Serial Number:</u>														
585971	Center	4 DB	1.250 x 16.000 x 29.969			7	7	1.000 x 3.5	2.03	4.31	4.31	158.00	71.67	
593125	RH/LH Router Bit	2 IRR	1.000 x 18.000 x 35.750			9	9	0.938 x 3						
<b>310 H Elevating Scraper</b>														
<u>Serial Number:</u>														
1555038	Center	4 DB	1.250 x 14.000 x 32.875			18	6	1.000 x 3.25 1.000 x 3.25	2.69 2.69	5.50 5.50	5.50 5.50	150.00	68.04	...2nd Row

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# Black Cat Blades Ltd.

## Black Cat Replacement Parts For Volvo/Michigan® Equipment Scrapper

Model/ Part Number	Blade Position	Qty Req	Blade Type	. . . . Dimensions . . . .			Total Holes	. . . . Bolts . . . .		. . . . Hole Spacing . . . .			. . . . Weight . . .	
				Thick	Width	Length		Qty	Dia x Len	End to 1	1st to 2	2nd to 3	Lbs	Kg
1562728	Drop Center	1	DB	1.250	19.000	65.875	24	6	1.000 x 3.25					
1555038	End	2	DB	1.250	14.000	32.875	18	6	1.000 x 3.25	2.69	5.50	5.50	150.00	68.04
								6	1.000 x 3.25	2.69	5.50	5.50	...2nd Row	
1571729	RH/LH Router Bit	2	IRR	1.250	8.000	17.375	5	5	1.063 x 3					
1554944	RH/LH Router Bit	2	IRR	0.750	8.500	15.000	4	4	0.813 x 3					
<b>392</b>														
<u>Serial Number:</u>														
1574827	Center	1	DB	1.000	17.000	59.750	60	12	0.750 x 3	2.38	5.00	5.00	266.40	120.84
								12	0.750 x 3	2.38	5.00	5.00	...2nd Row	
1574828	End	2	DB	1.000	12.000	23.438	15	5	0.750 x 3	1.00	5.00	5.00	74.00	33.57
								5	0.750 x 3	1.00	5.00	5.00	...2nd Row	
1573685	Router Bit	2	IRR	1.250	8.000	15.000	3	3	0.813 x 2.75					
<b>410</b>														
<u>Serial Number:</u>														
581718	Center	4	DB	1.250	16.000	33.688	8	8	1.000 x 3.5					
593125	RH/LH Router Bit	2	IRR	1.000	18.000	35.750	9	5	0.938 x 3					
558533	RH/LH Router Bit	2	IRR	1.000	10.000	19.250	6	5	0.938 x 3					
590830	RH/LH Router Bit	2	IRR	0.750	6.000	28.000	5	5	0.938 x 3					
<b>410 IV</b>														
<u>Serial Number:</u>														
1509325	Heavy Duty Center	1	DB	1.500	16.000	68.250	11	11	1.250 x 4					
1509324	HD End	2	DB	1.500	16.000	33.125	6	6	1.250 x 4					
1530876	Router Bit	2	IRR	1.250	13.000	20.000	7		0.938					
<b>840</b>														
<u>Serial Number:</u>														
1550010	Center	2	DB	0.750	10.000	29.875	12	6	0.750 x 2.75	2.44	5.00	5.00	57.00	25.85
								6	0.750 x 2.75	2.44	5.00	5.00	...2nd Row	
1550011	End	2	DB	0.750	10.000	14.875	6	3	0.750 x 2.75	2.44	5.00	5.00	29.00	13.15
								3	0.750 x 2.75	2.44	5.00	5.00	...2nd Row	
1553486	RH/LH Router Bit	2	IRR	0.500	6.000	16.000	4	4	0.500 x 2					
<b>HF6</b>														
<u>Serial Number:</u>														
1550010	Center	2	DB	0.750	10.000	29.875	12	6	0.750 x 2.75	2.44	5.00	5.00	57.00	25.85
								6	0.750 x 2.75	2.44	5.00	5.00	...2nd Row	
1550011	End	2	DB	0.750	10.000	14.875	6	3	0.750 x 2.75	2.44	5.00	5.00	29.00	13.15
								3	0.750 x 2.75	2.44	5.00	5.00	...2nd Row	
1553486	RH/LH Router Bit	2	IRR	0.500	6.000	16.000	4		0.500					
<b>282</b>														
<u>Serial Number:</u>														
1576032	Center	2	DB	1.000	13.000	29.875	18	6	0.750 x 3	2.50	5.00	5.00	97.10	44.04
								6	0.750 x 3	2.50	5.00	5.00	...2nd Row	
1574483	End	2	DB	1.000	12.000	14.750	9	3	0.750 x 3	2.44	5.00	5.00	46.00	20.87
								3	0.750 x 3	2.44	5.00	5.00	...2nd Row	
1553747	RH/LH Router Bit	2	IRR	0.750	4.000	16.000	4	4	0.688 x 2.75					

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# Black Cat Blades Ltd.

## Black Cat Replacement Parts For Volvo/Michigan® Equipment Grader End Bits and Overlays

Model/ Part Number	Blade Position	Qty Req	Blade Type	. . . . Dimensions . . . .			Total Holes	. . . . Bolts . . . .			. . . . Hole Spacing . . . .			. . . . Weight . . . .	
				Thick	Width	Length		Qty	Dia x Len	End to 1	1st to 2	2nd to 3	Lbs	Kg	

Serial Number:

-->	22" Moldboard with 5/8" holes														
<b>12745093</b>	End bit LH/RH		DB)	0.625 x 6.000 x 17.949		5	0.625		1.16	3.91	3.91	15.88	7.20		
<b>12745114</b>	Overlay LH for 6" blades		DB)												
<b>12745115</b>	Overlay LH for 8" blades		DB)												
-->	26" Moldboard with 5/8" holes														
<b>12745102</b>	End bit LH/RH		DB)	0.625 x 6.000 x 21.280		5	0.625		1.16	4.78	4.78	18.80	8.53		
<b>12745116</b>	Overlay LH for 6" blades		DB)												
<b>12745117</b>	Overlay LH for 8" blades		DB)												
-->	26" Moldboard with 3/4" holes														
<b>12745103</b>	End bit LH/RH		DB)	0.625 x 6.000 x 21.543		5	0.750		1.10	4.84	4.84	19.00	8.62		
<b>12745118</b>	Overlay LH for 8" blades		DB)												

